

- Notes:
1. Adjust water valve boxes upward or downward as required.
 2. Final adjustment shall be made after paving.
 3. Valve cover shall not be located in curb or gutter.

CITY OF HELENA
ENGINEERING STANDARDS

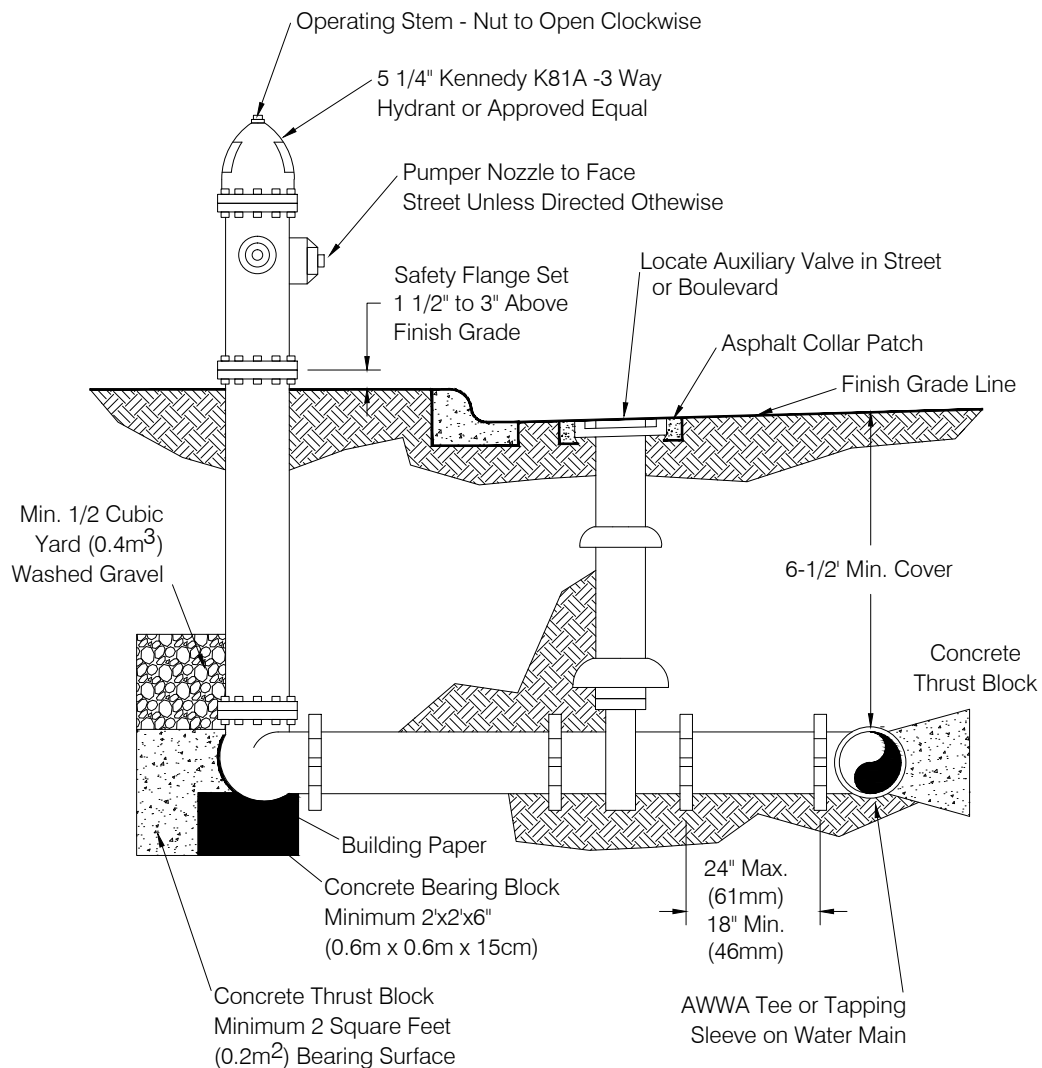
REVISED:
2/12/13

SCALE:
NONE

Water Valve Cover Adjustment

STANDARD
DRAWING:

2-1



Notes:

1. Thrust blocking to be in conformance with MPW standard drawing 02660-1.
2. For bolted fittings, blocking shall not obstruct bolts.
3. Hydrant weep holes to remain unobstructed.
4. Thrust block shall bear horizontally against undisturbed soil.

**CITY OF HELENA
ENGINEERING STANDARDS**

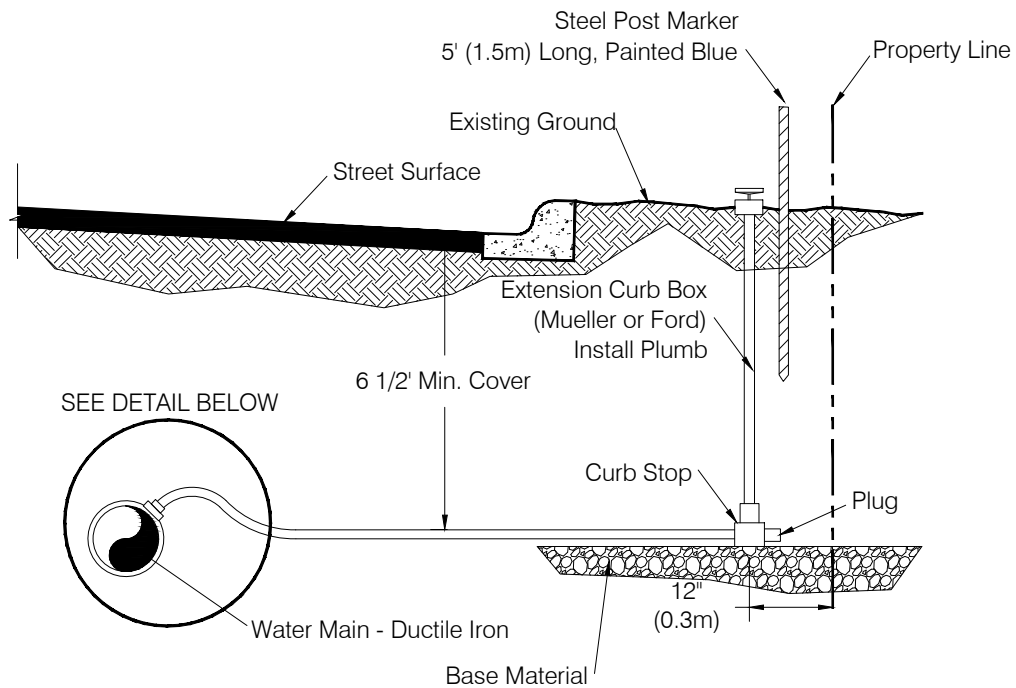
Fire Hydrant Setting

**STANDARD
DRAWING:**

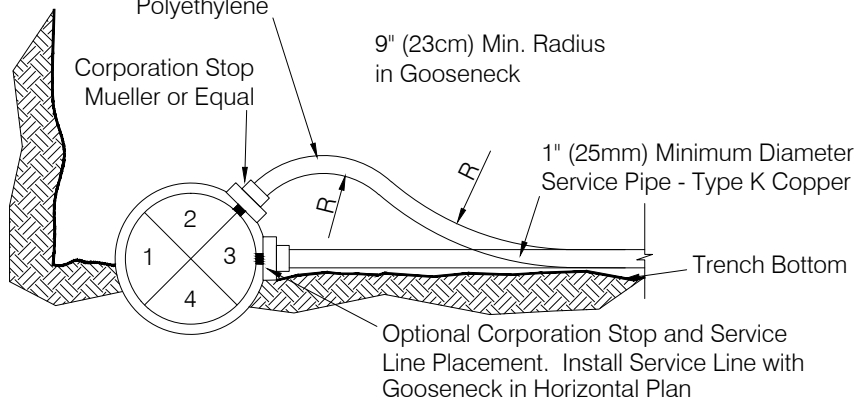
2-2

REVISED:
2/12/13

SCALE:
NONE



Wrap Service Line at Least
3' Back from Main in 8 mil.
Polyethylene



DETAIL OF A PROPERLY INSTALLED
CORPORATION STOP. SHOWING
GOOSENECK IN SERVICE PIPE

Notes:

1. Minimum cover for service lines shall be measured from existing ground line when ground is level or falling away from street, and measured from top of street curb when ground is rising from street.
2. Water service lines shall be installed where shown on the drawings or as specified.
3. Bedding shall be 1 inch (25mm) diameter maximum within 6" (15cm) of service pipe.

**CITY OF HELENA
ENGINEERING STANDARDS**

Water Service Line

**STANDARD
DRAWING:**

2-3

REVISED:
2/12/13

SCALE:
NONE

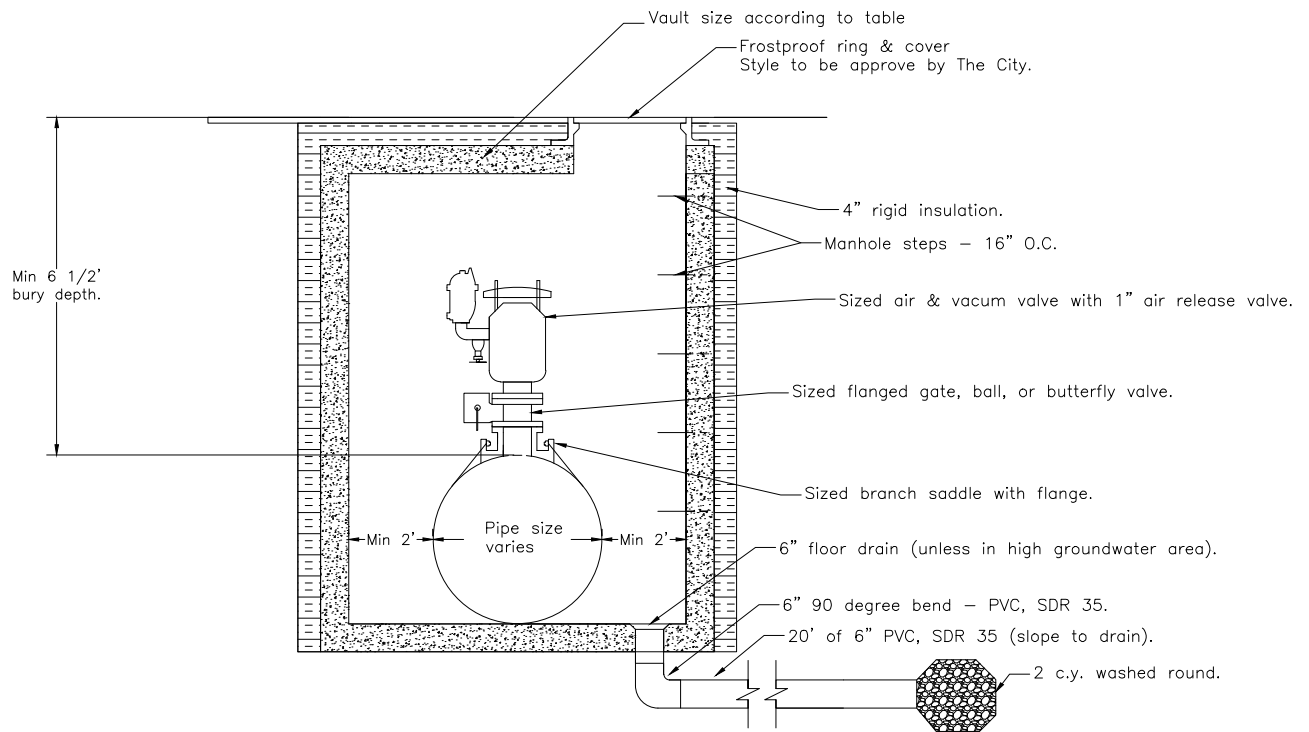


TABLE OF VAULT SIZE		
PIPE SIZE	INSIDE ID	ACCESS OPENING
8", 12", & 16"	VAULT=72"	24"
16" TO 24"	VAULT=84"	30"
30" TO 36"	VAULT=96"	36"

Notes:

1. Minimum inside working height of 6 1/2 feet.
2. Minimum 2' of work space on either side of pipe.
3. Minimum access of 24", offset over pipe.
4. Minimum bury depth to top of pipe = 6 1/2 feet + pipe diameter + floor.

CITY OF HELENA
ENGINEERING STANDARDS

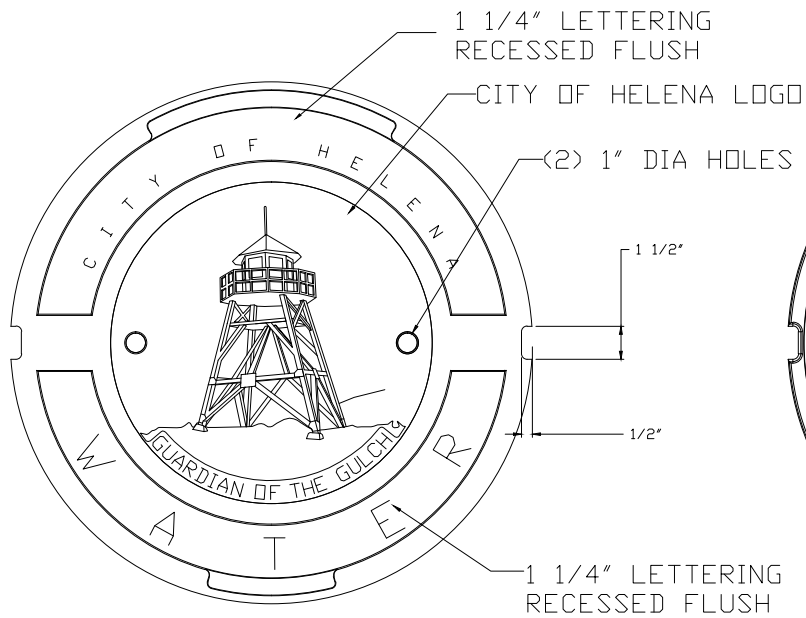
REVISED:
2/12/13

SCALE:
NONE

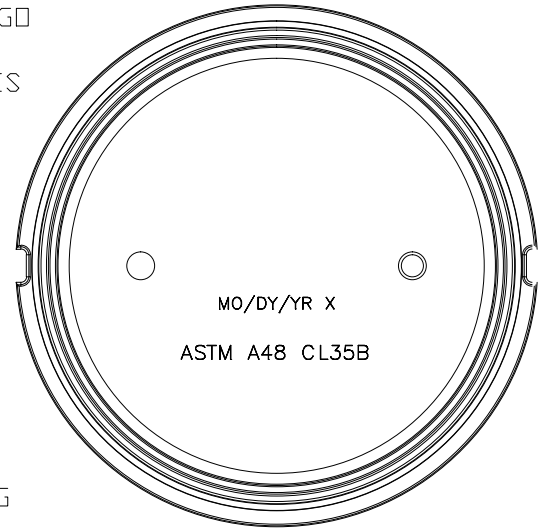
Combination Air and Vacuum Valve and Manhole Vault

STANDARD
DRAWING:

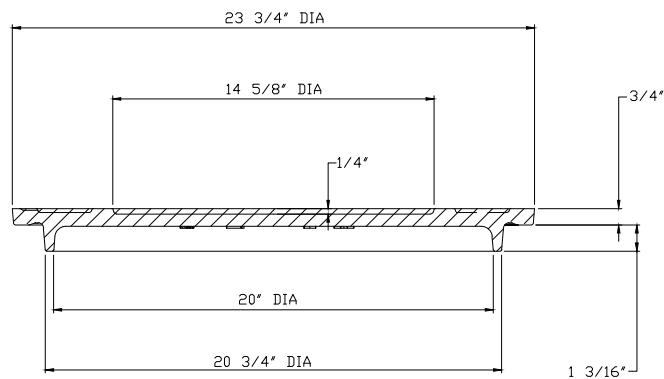
2-4



PLAN VIEW



BOTTOM VIEW



SECTION

CITY OF HELENA
ENGINEERING STANDARDS

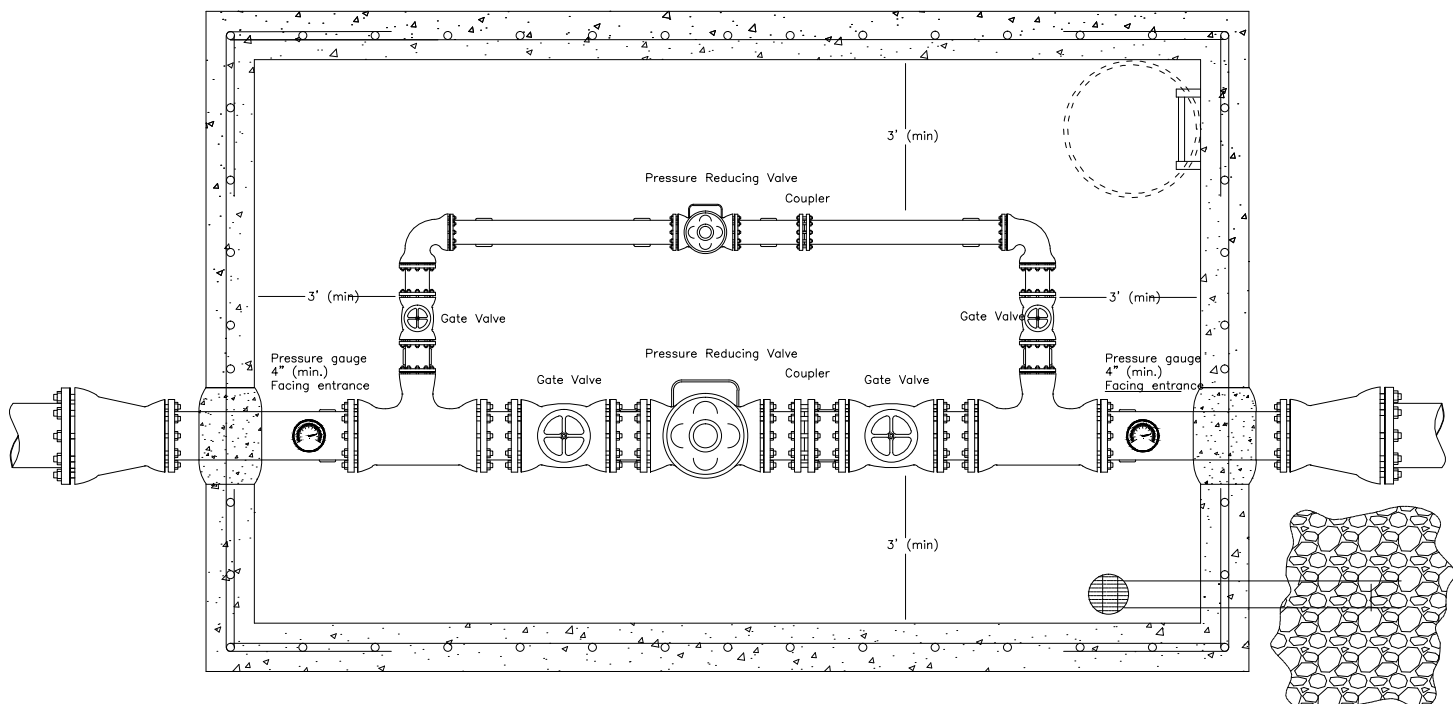
REVISED:
2/12/13

SCALE:
NONE

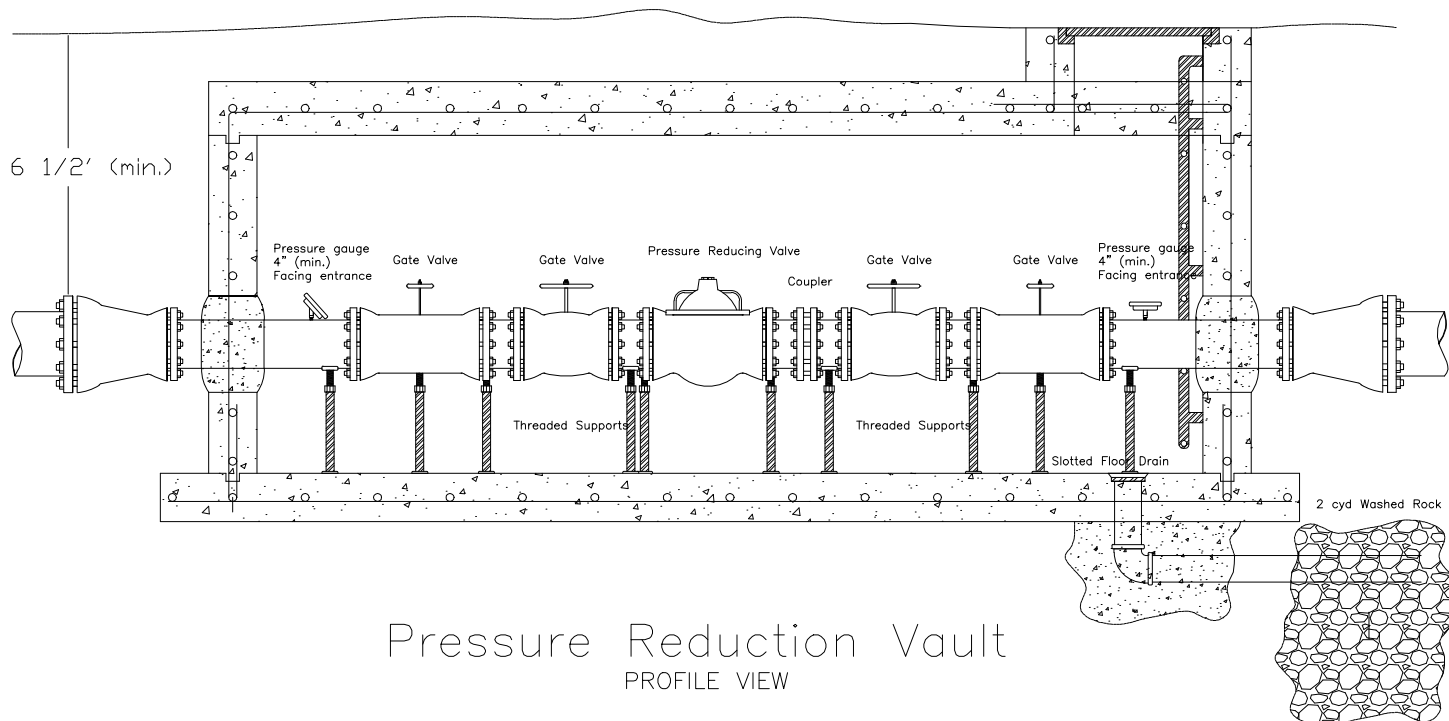
**Approved City Logo
Manhole Lid
"Water" Lettering**

STANDARD
DRAWING:

2-5



Pressure Reducing Vault
PLAN VIEW



Pressure Reducing Vault
PROFILE VIEW

CITY OF HELENA
ENGINEERING STANDARDS

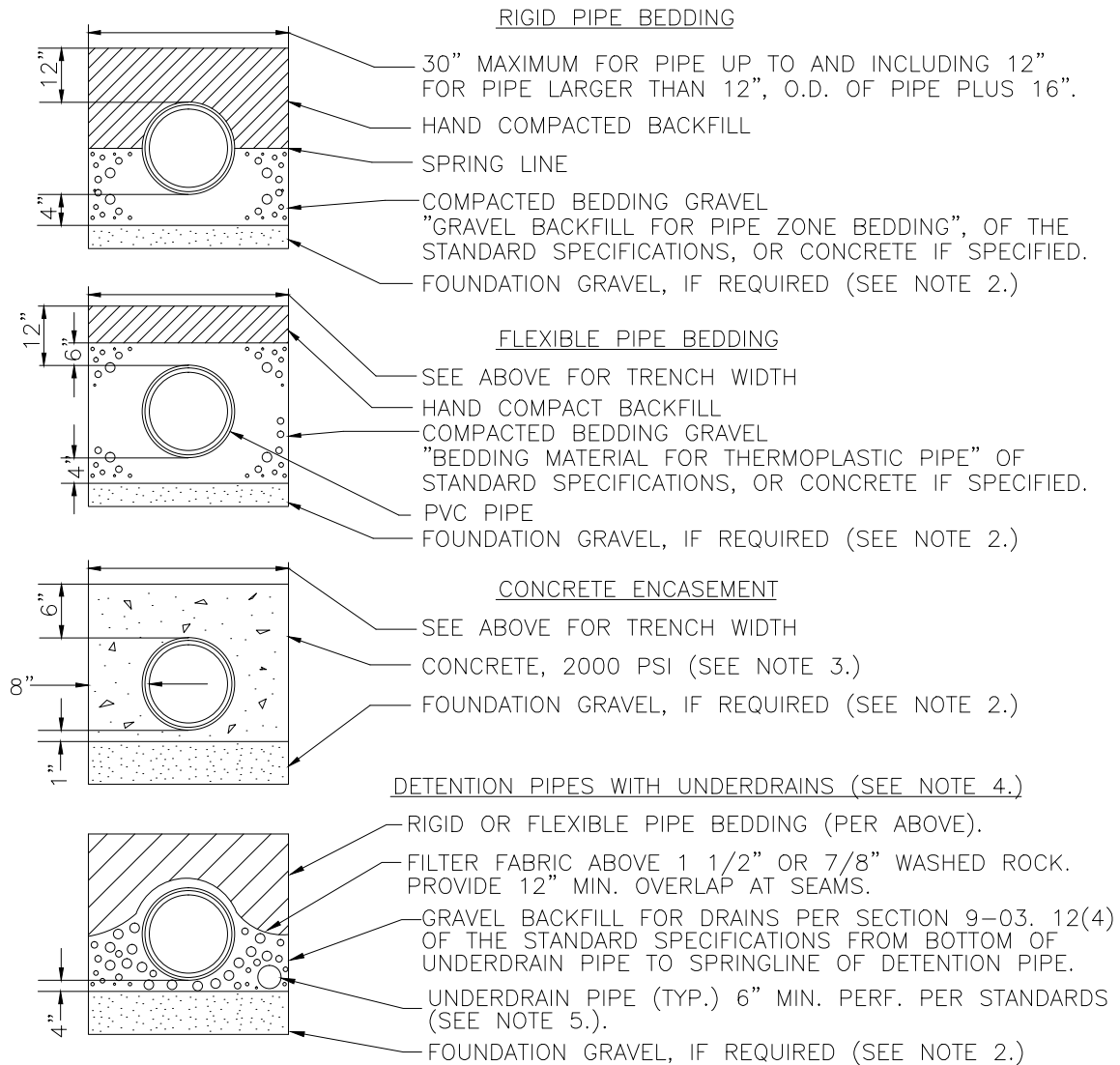
REVISED:
2/12/13

SCALE:
NONE

Pressure Reducing Vault

STANDARD
DRAWING:

2-6



NOTES:

1. COMPACTED CRUSHED SURFACING TOP COURSE, CRUSHED SURFACING, CAN ALSO BE USED AS BEDDING GRAVEL.
2. EXCAVATE UNSTABLE MATERIAL DOWN TO FIRM SOIL AND REPLACE WITH FOUNDATION GRAVEL BALLAST.
3. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ANCHORING PIPE TO PREVENT FLOTATION DURING CONCRETE PLACEMENT.
4. WHEN THE DESIGN OF TANKS OR PIPES DOES NOT TAKE INTO ACCOUNT BOUYANCY, UNDERDRAINS SHALL BE PROVIDED.
5. PROVIDE CLEANOUTS ON UNDERDRAIN PIPE, EVERY 100 FEET, AND AT BENDS OR JUNCTIONS.

CITY OF HELENA
ENGINEERING STANDARDS

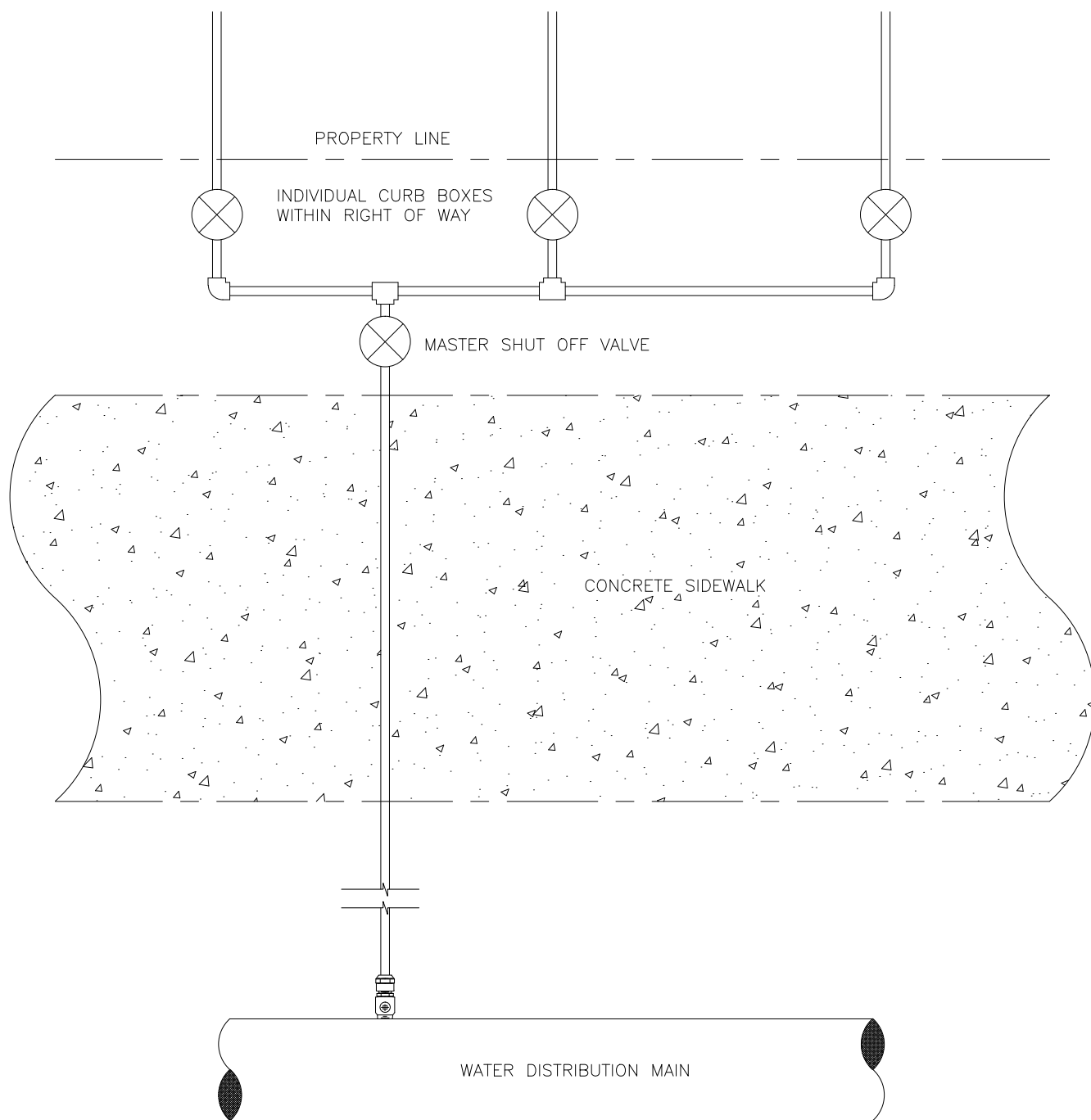
Pipe Bedding

STANDARD
DRAWING:

2-7

REVISED:
2/12/13

SCALE:
NONE



CITY OF HELENA
ENGINEERING STANDARDS

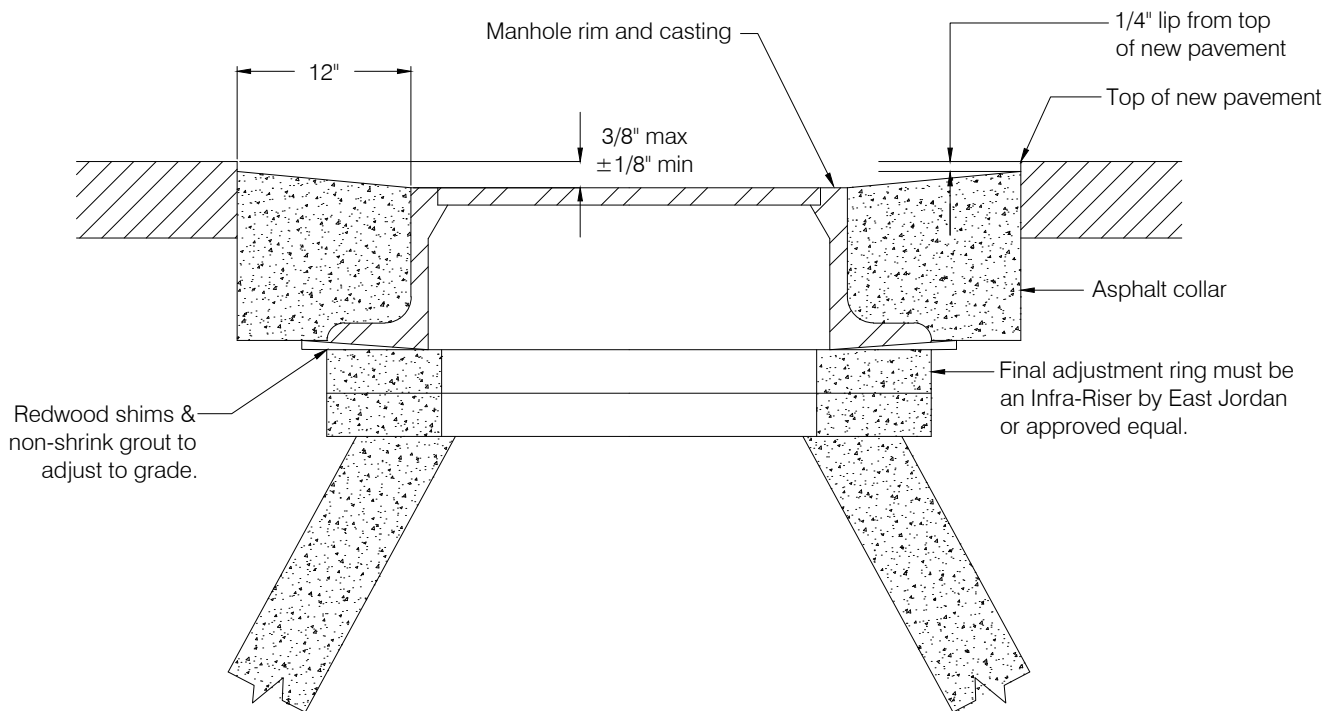
REVISED:
2/12/13

SCALE:
NONE

***Water Service Condominium
Manifold For Street Less
Than 10 Years Old***

STANDARD
DRAWING:

2-8



Notes:

1. Adjust manholes upward with adjusting rings under frame.
2. Adjust manhole downward by removing cone and barrel sections as necessary and replacing with sections of length required to match grade.
3. Slope manhole frame as required to match slope of street.
4. Final manhole adjustment shall be made after paving.

**CITY OF HELENA
ENGINEERING STANDARDS**

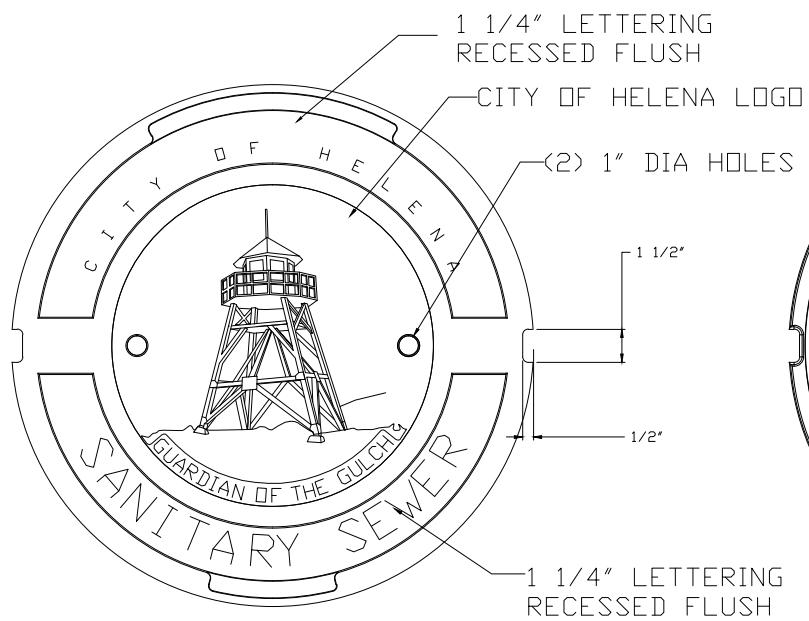
Manhole Casting Adjustment

**STANDARD
DRAWING:**

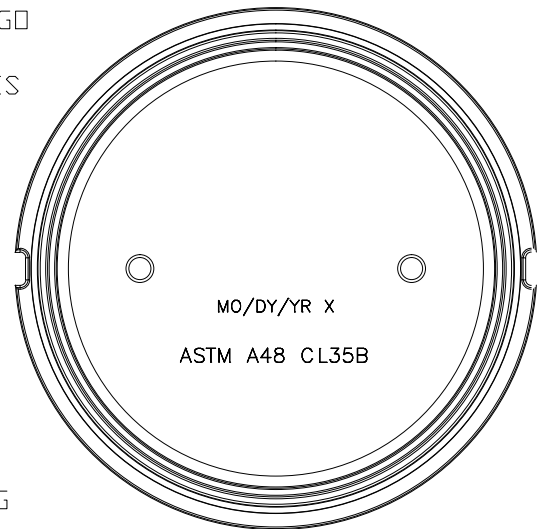
3-1

REVISED:
2/12/13

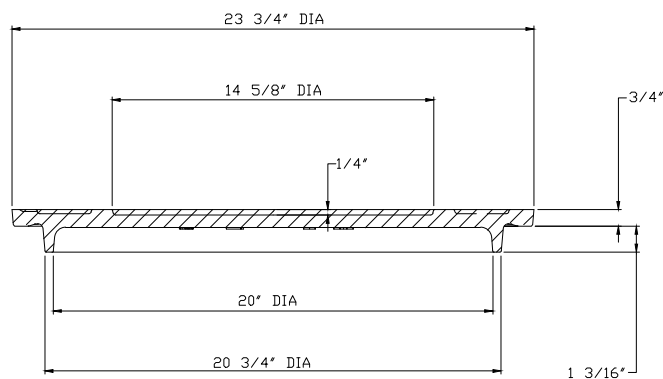
SCALE:
NONE



PLAN VIEW



BOTTOM VIEW



SECTION

CITY OF HELENA
ENGINEERING STANDARDS

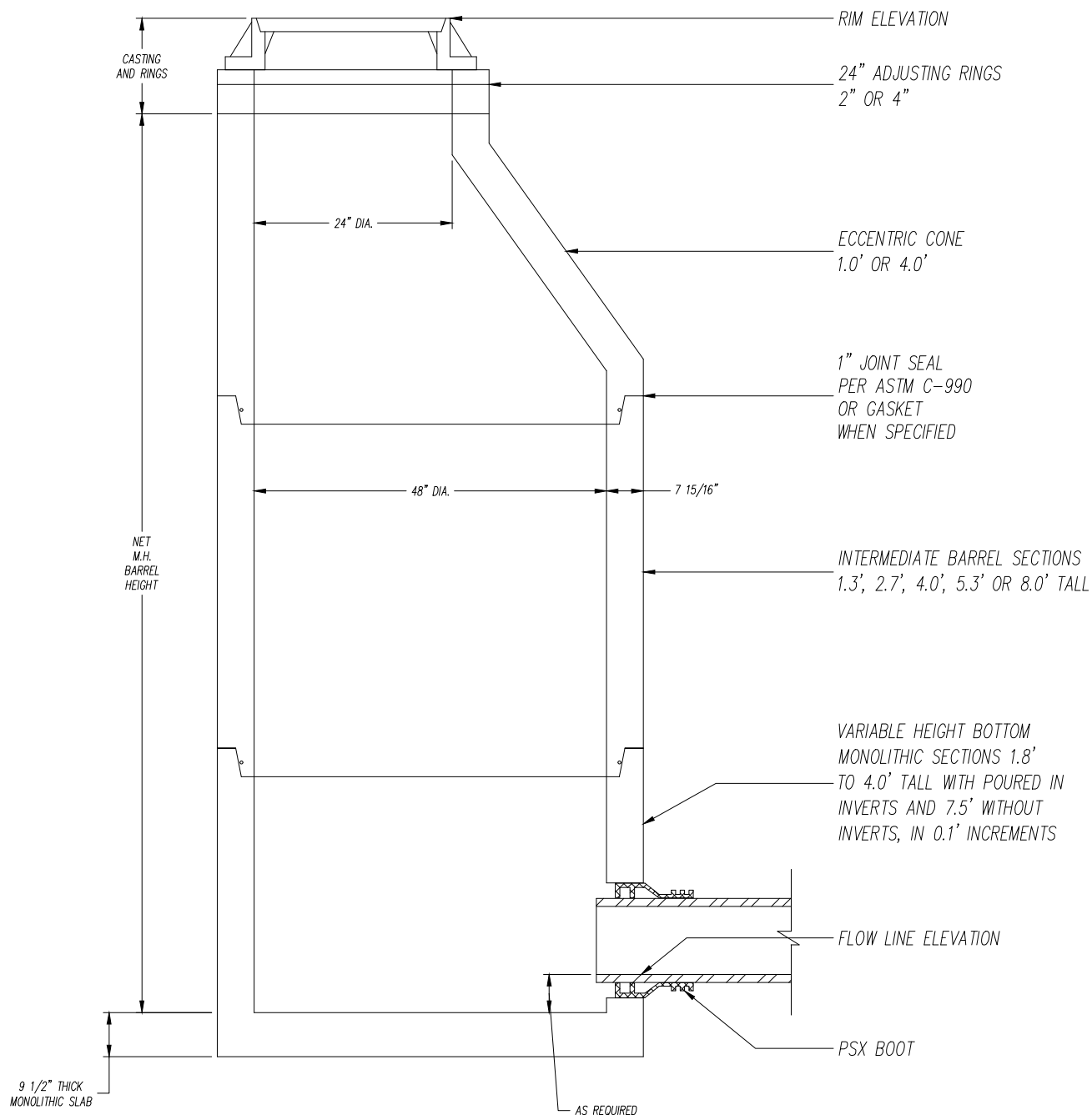
REVISED:
2/12/13

SCALE:
NONE

**Approved City Logo
Manhole Lid
"Sanitary Sewer" Lettering**

STANDARD
DRAWING:

3-2



SECTION

1. All components are manufactured per ASTM C478.
2. Steps provided and located as required.
3. Poured-in inverts available as required.

CITY OF HELENA
ENGINEERING STANDARDS

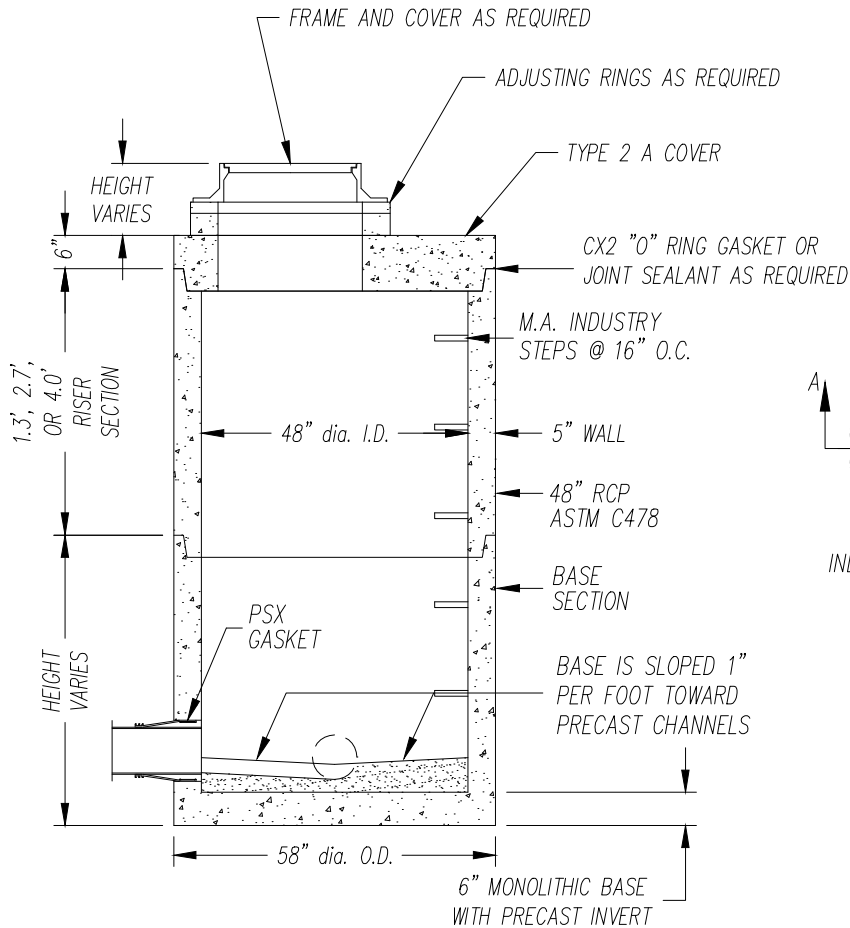
REVISED:
2/12/13

SCALE:
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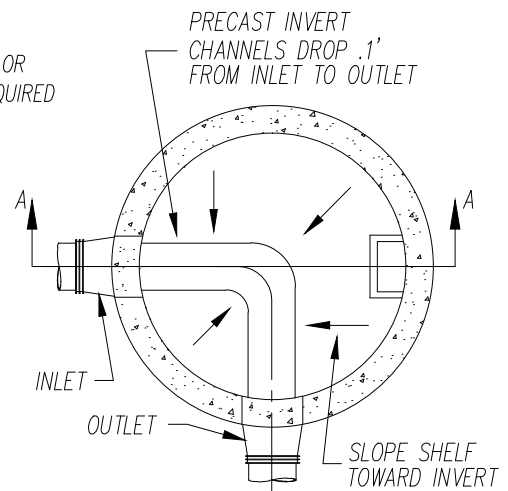
Standard 48" Diameter Sanitary Manhole with Monolithic Base

STANDARD
DRAWING:

3-3



SECTION VIEW



PLAN VIEW

NOTE:
SANITARY SEWER MANHOLE WITH PRECAST
PAN INVERT SYSTEM IS ONLY AVAILABLE WITH
8" CHANNELS AND FOR USE WITH 48"
MANHOLES.

ALL COMPONENTS ARE MANUFACTURED PER ASTM C 478 & C 443.
STRUCTURE CAN BE FURNISHED WITH OR WITHOUT
STANDARD PLASTIC COATED STEEL STEPS THAT
MEET ASTM C 478.

CITY OF HELENA
ENGINEERING STANDARDS

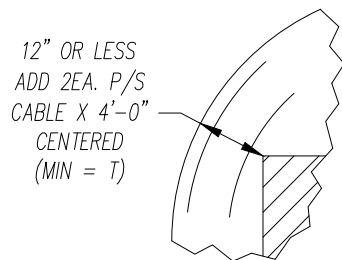
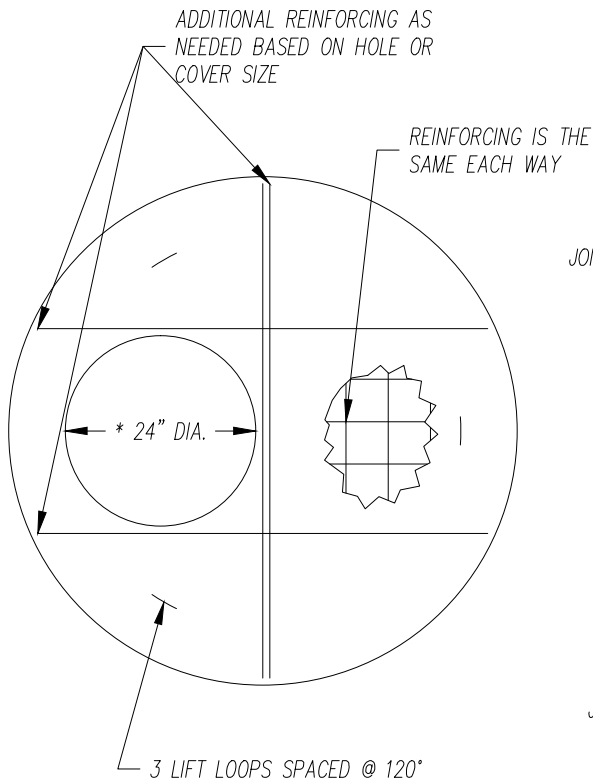
48" Diameter Straight Manhole with Cover

STANDARD
DRAWING:

3-4

REVISED:
2/12/13

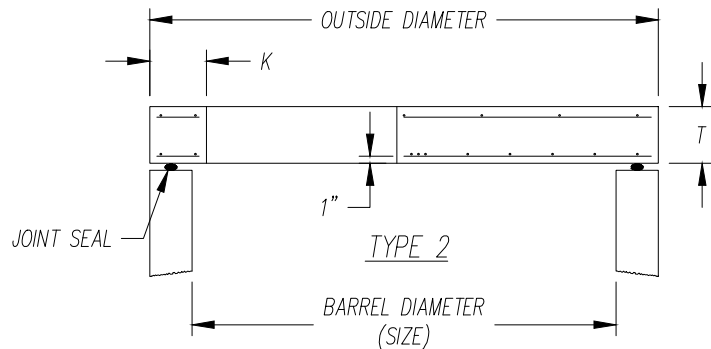
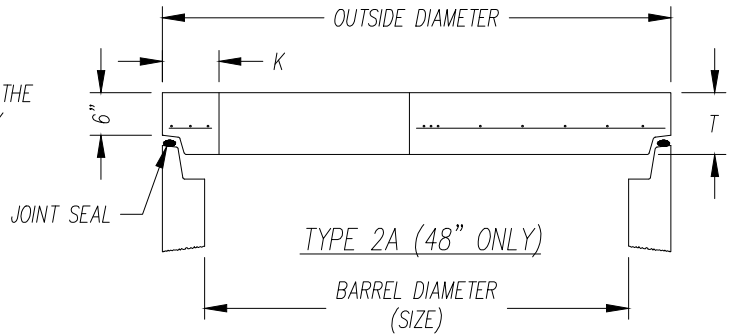
SCALE:
NONE



DETAIL FOR COVERS
WITH RECTANGULAR OPENINGS

0.60 PS CABLE MAY BE
SUBSTITUTED FOR #4 REBAR
@ SAME SPACING

1. Slabs are manufactured per ASTM C478.
- * 2. Various sizes of round or rectangular openings are available.
Cover designed for HS20 Load regardless of opening size.
3. Various sizes of round or rectangular castings can
be embedded.
4. Special sizes are available upon request.



TYPE 2A (48\"/>

SIZE	DIMENSIONS OD x T	WEIGHT	K	BOTTOM BARS	TOP BARS
in	in	lbs	in	in	in
48	58 X 8	1,450	6	#4 @ 6	--

TYPE 2

SIZE	DIMENSIONS OD x T	WEIGHT	K	BOTTOM BARS	TOP BARS
in	in	lbs	in	in	in
36	44 X 6	520	6	#4 @ 6	--
42	51 X 6	800	6	#4 @ 6	--
48	58 X 6	1,110	6	#4 @ 6	--
60	72 X 8	2,470	7	#4 @ 6	#4 @ 11
72	86 X 8	3,680	8	#4 @ 6	#4 @ 11
84	100 X 8	5,100	9	#4 @ 4	#4 @ 7
90	107 X 8	6,250	9	#4 @ 4	#4 @ 7
96	114 X 8	6,730	9	#4 @ 4	#4 @ 7
120	142 X 12	16,500	12	#4 @ 4	#4 @ 7

**CITY OF HELENA
ENGINEERING STANDARDS**

**Standard Type 2 & Type 2A
Cover Slabs**

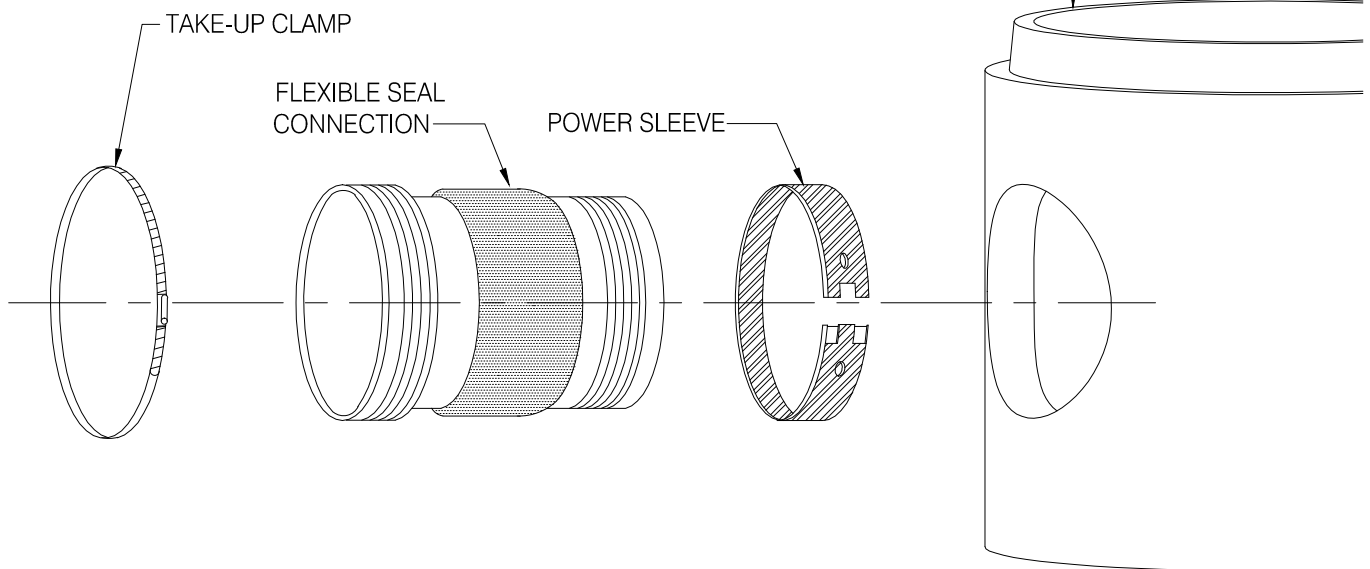
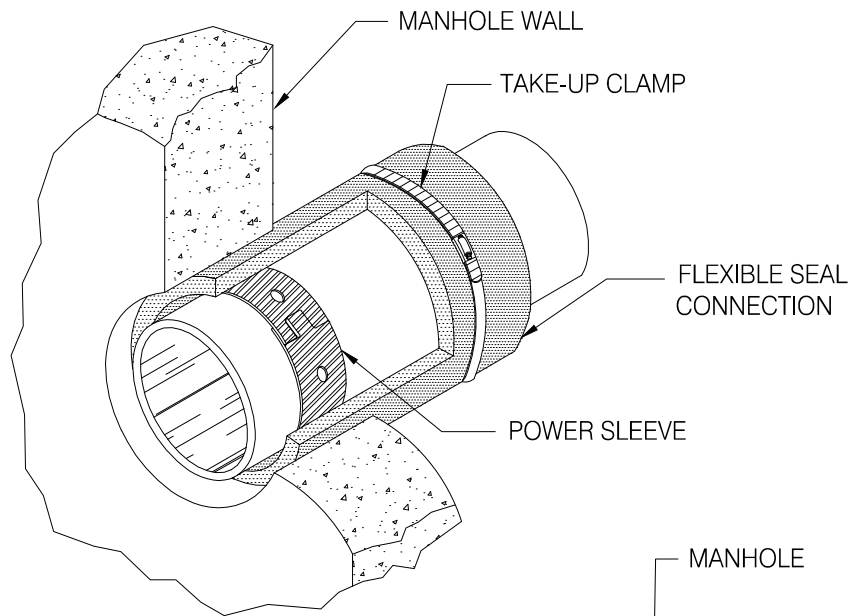
**STANDARD
DRAWING:**

3-5

REVISED:
2/12/13

SCALE:
NONE

GASKET, INSTALLED
VIEWED FROM INSIDE MANHOLE



CITY OF HELENA
ENGINEERING STANDARDS

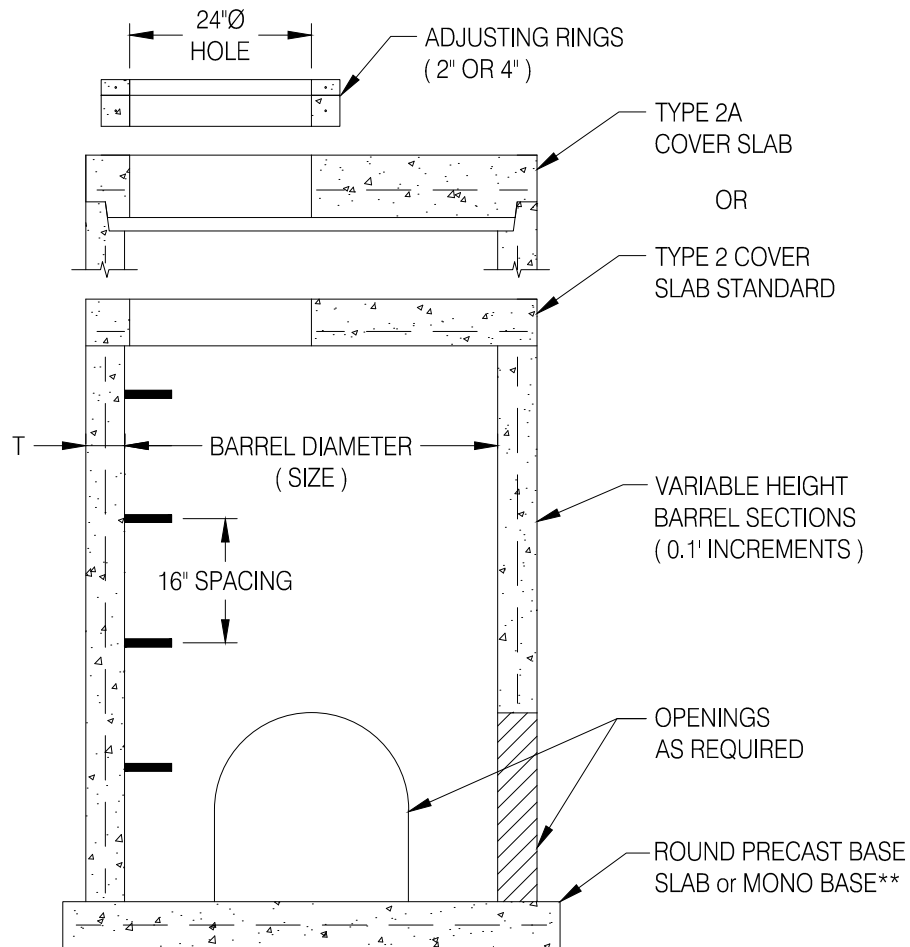
REVISED:
2/12/13

SCALE:
NONE

Watertight Pipe To Manhole Connection

STANDARD
DRAWING:

3-6



SIZE (IN.)	WEIGHT (LBS. / VF)	T (IN.)	BASE (IN.)
36	540	4	50 x 6
42	700	4.5	58 x 6
* 48	880	5	64 x 6
60	1320	6	78 x 6
72	1840	7	92 x 8
84	2450	8	106 x 8
96	3160	9	120 x 10
108	3950	10	134 x 10
120	4800	11	148 x 12

* TYPE 2A COVER SLAB AVAILABLE

** MONO BASE AVAILABLE IN 48", 60" or 72"

ALL COMPONENTS MUST BE MANUFACTURED PER ASTM C 478.

CITY OF HELENA
ENGINEERING STANDARDS

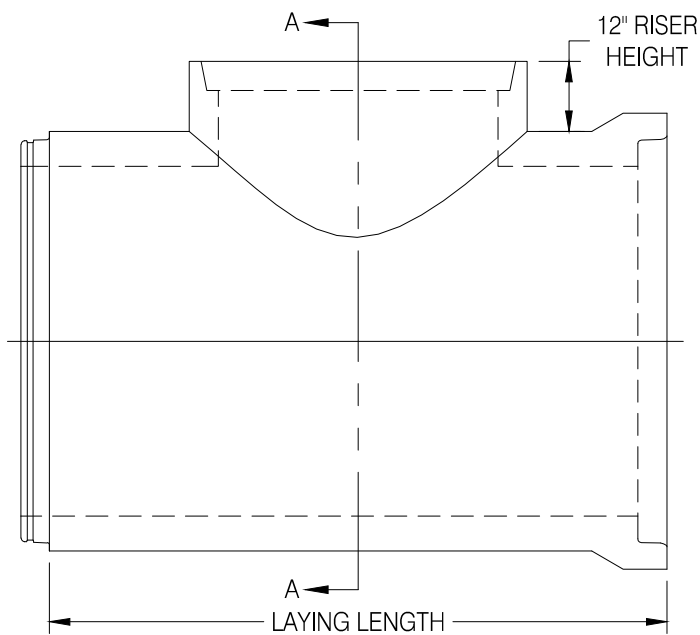
Standard Straight Manhole

STANDARD
DRAWING:

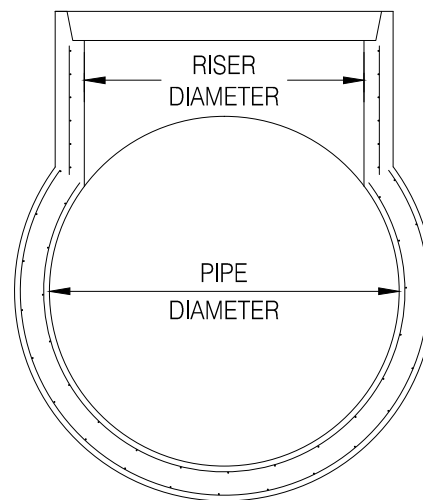
3-7

REVISED:
2/12/13

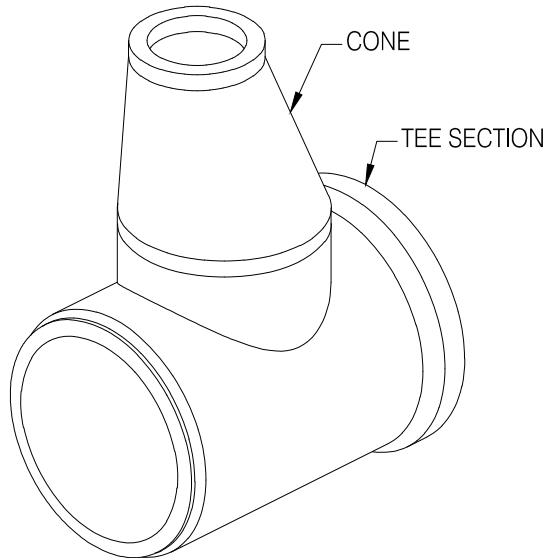
SCALE:
NONE



ELEVATION VIEW



SECTION A-A



PERSPECTIVE VIEW

DIAMETER OF RISER INCHES	DIAMETER OF BARREL INCHES
42	42
42	48
42	60
48	42
48	48
48	54
48	60
48	66
48	72
48	78
48	84

ALL COMPONENTS MUST BE MANUFACTURED PER ASTM C 478.

CITY OF HELENA
ENGINEERING STANDARDS

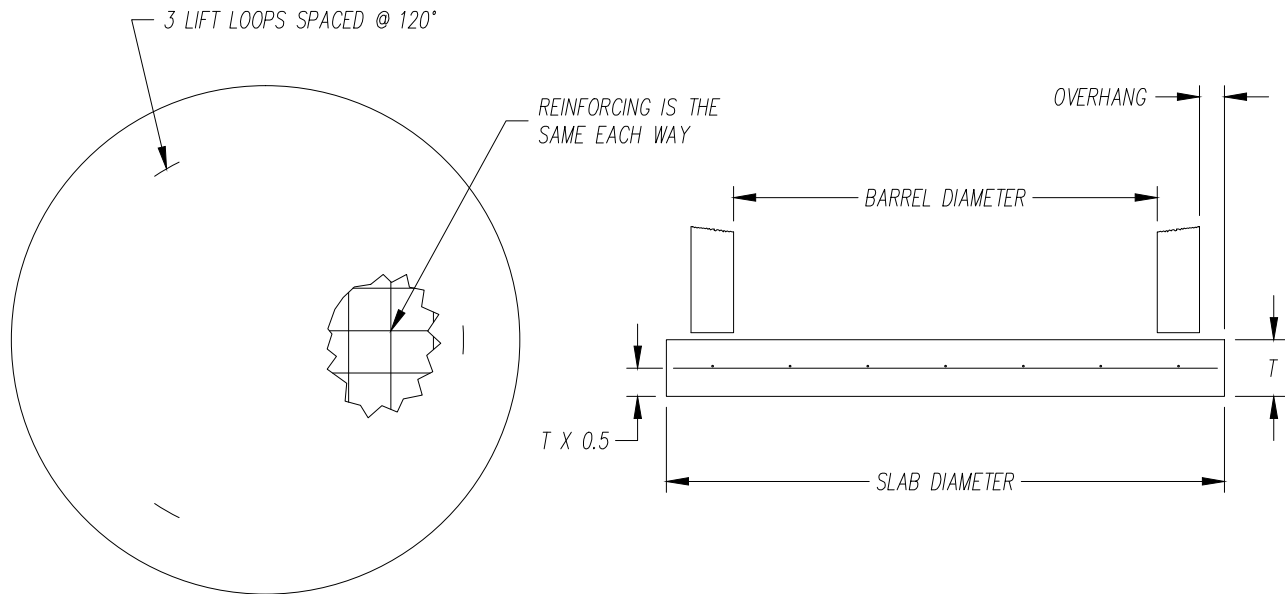
RCP Manhole Tee

**STANDARD
DRAWING:**

3-8

REVISED:
2/12/13

SCALE:
NONE



STANDARD BASE SLABS				
SIZE	DIMENSIONS OD x T	WEIGHT	OVERHANG	REINFORCING BARS
in	in	lbs	in	in
30	44 X 6	790	3.5	#4 @ 11
36	51 X 6	1,065	3.5	#4 @ 11
42	58 X 6	1,380	3.5	#4 @ 11
48	64 X 6	1,680	3.0	#4 @ 11
60	79 X 8	3,400	3.5	#4 @ 11
72	93 X 8	4,720	3.5	#4 @ 11
84	107 X 8	6,250	3.5	#4 @ 11
96	121 X 8	7,990	3.5	#4 @ 11
120	146 X 12	17,450	2.0	#4 @ 6

NON-STANDARD BASE SLABS				
SIZE	DIMENSIONS OD x T	WEIGHT	OVERHANG	REINFORCING BARS
in	in	lbs	in	in
48	72 X 8	2,830	7.0	#4 @ 11
60	86 X 8	4,030	7.0	#4 @ 11
72	100 X 8	5,460	7.0	#4 @ 11
84	114 X 8	7,090	7.0	#4 @ 11

1. Slabs are manufactured per ASTM C478.
2. Various sizes of drain holes can be provided.
3. Special sizes are available upon request.
4. Base slabs can be cast as monolithic with barrel section for an additional charge.

0.60 PS CABLE MAY BE
SUBSTITUTED FOR #4 REBAR
@ SAME SPACING

CITY OF HELENA
ENGINEERING STANDARDS

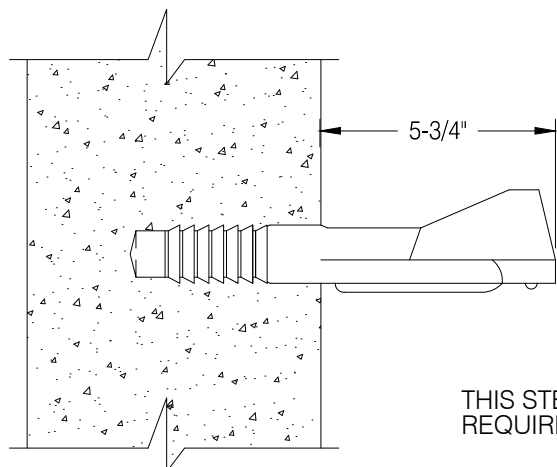
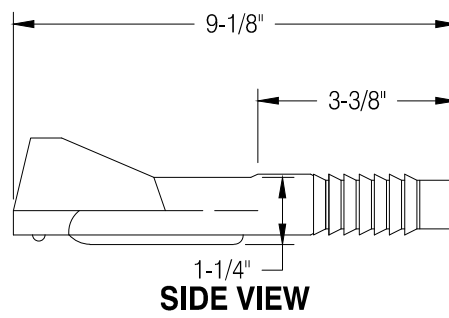
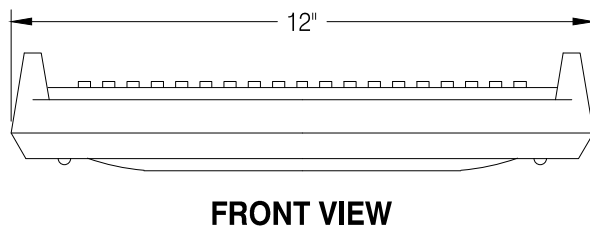
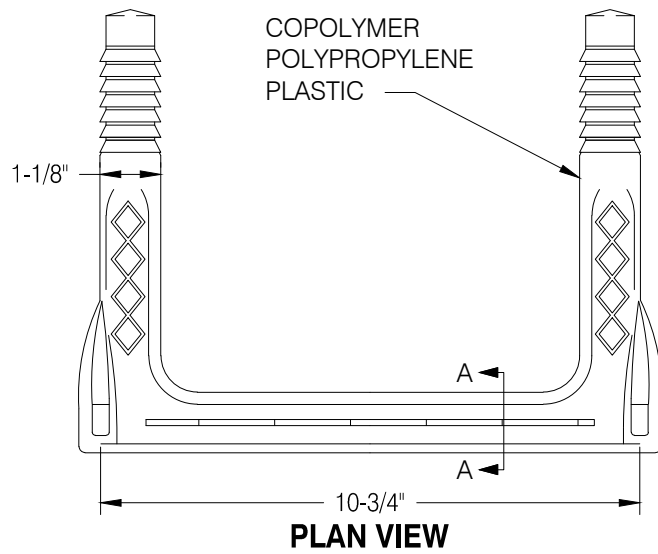
Separate Base Slabs

STANDARD
DRAWING:

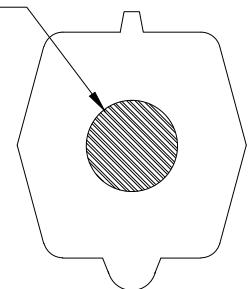
3-9

REVISED:
2/12/13

SCALE:
NONE



1/2" GRADE 60
STEEL REINFORCEMENT



THIS STEP MUST MEET THE
REQUIREMENTS OF ASTM C 478

CITY OF HELENA
ENGINEERING STANDARDS

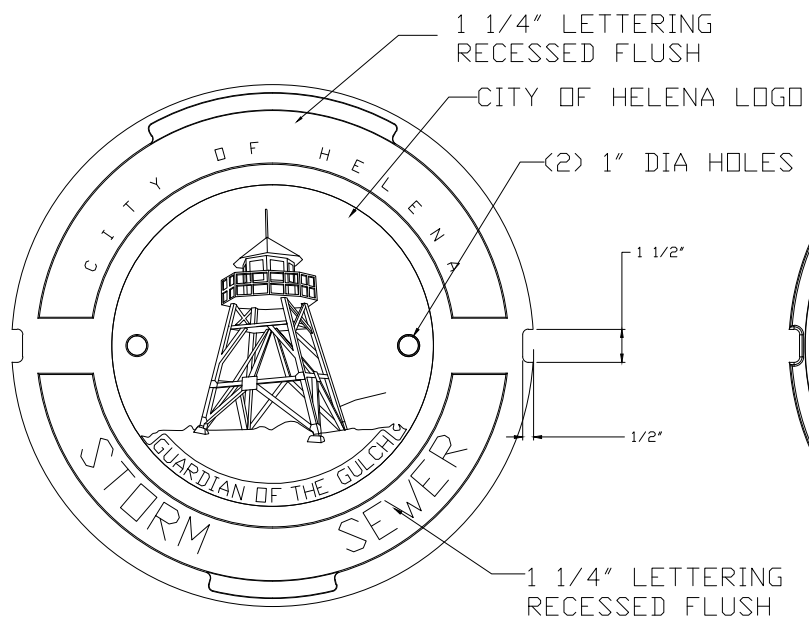
Manhole Step

STANDARD
DRAWING:

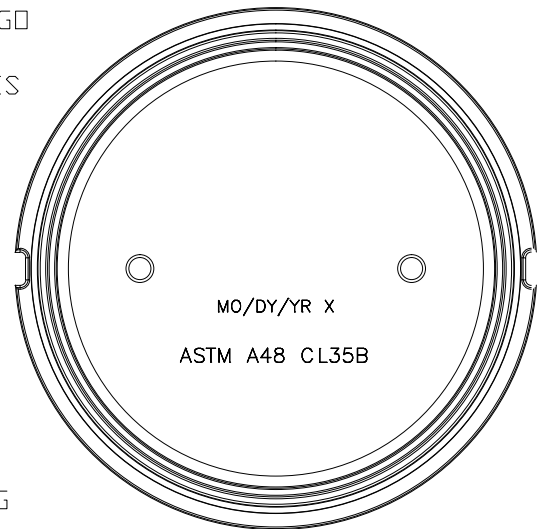
3-10

REVISED:
2/12/13

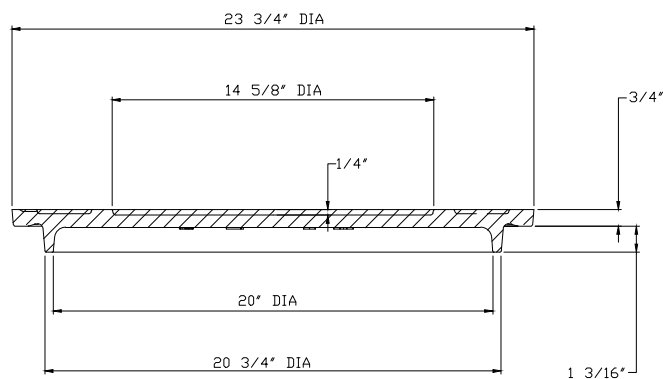
SCALE:
NONE



PLAN VIEW



BOTTOM VIEW



SECTION

CITY OF HELENA
ENGINEERING STANDARDS

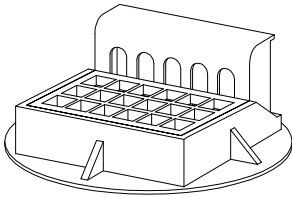
REVISED:
2/12/13

SCALE:
NONE

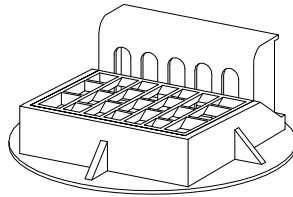
**Approved City Logo
Manhole Lid
"Storm Sewer" Lettering**

STANDARD
DRAWING:

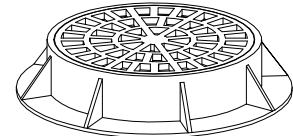
3-11



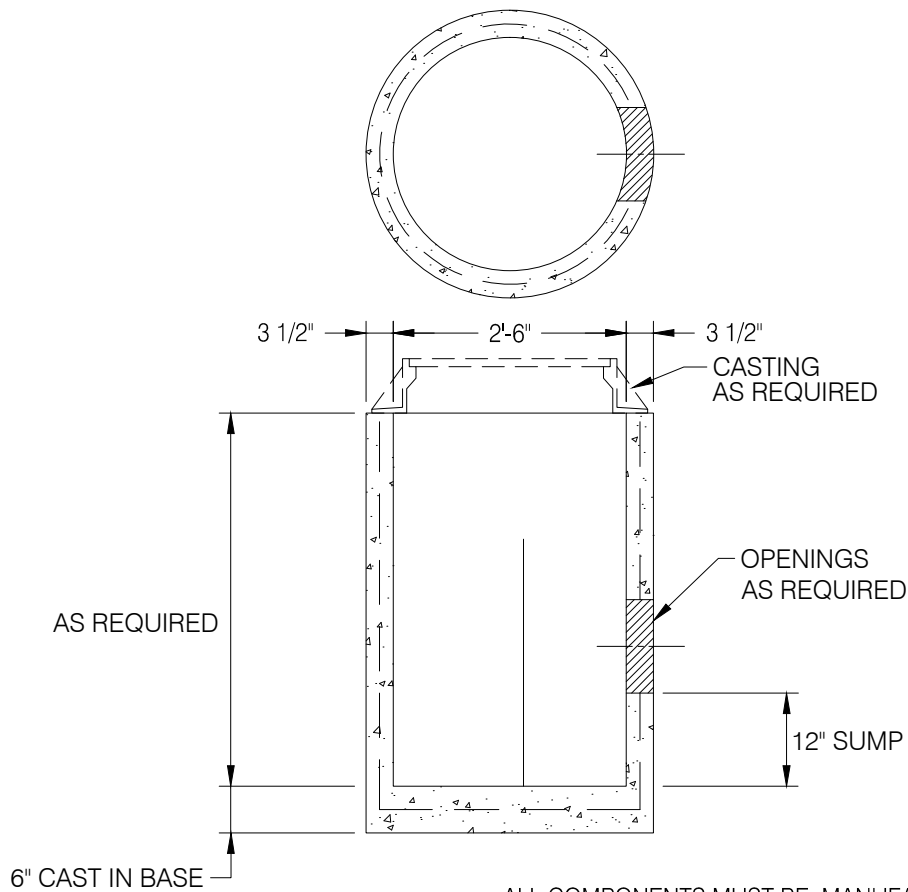
TYPE II
APPROVED GRATE
AND CURB BOX
30"Ø CURB INLET



TYPE III
APPROVED GRATE
AND CURB BOX
30"Ø CURB INLET



TYPE IV
APPROVED GRATE
30"Ø AREA DRAIN



ALL COMPONENTS MUST BE MANUFACTURED PER ASTM C 478.

CITY OF HELENA
ENGINEERING STANDARDS

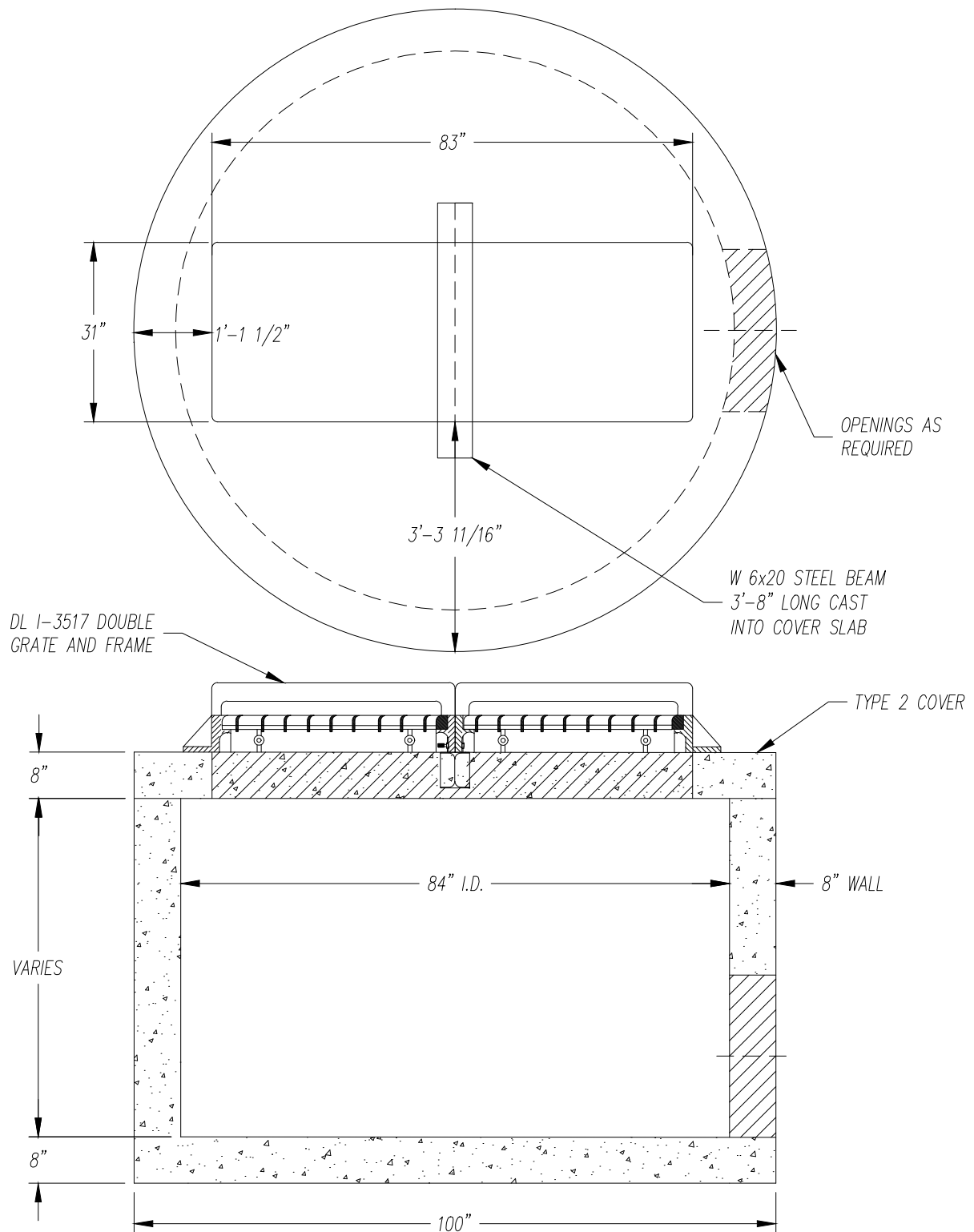
Standard Specification Inlets

STANDARD
DRAWING:

4-1

REVISED:
2/12/13

SCALE:
NONE



ALL COMPONENTS MUST BE MANUFACTURED PER ASTM C 478.

CITY OF HELENA
ENGINEERING STANDARDS

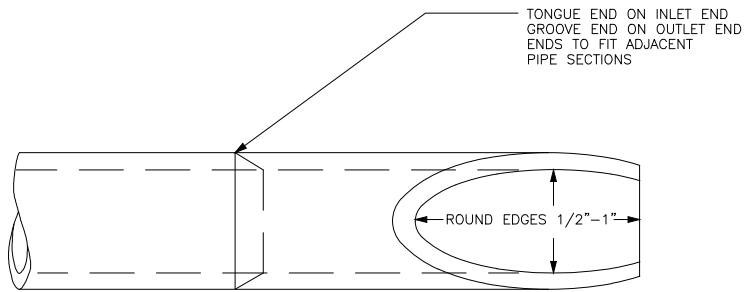
REVISED:
2/12/13

SCALE:
NONE

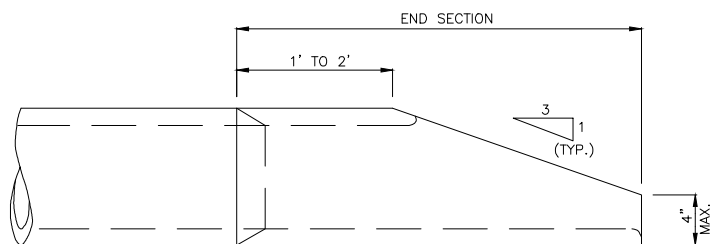
Combo Manhole Double Curb Inlet

STANDARD
DRAWING:

4-2

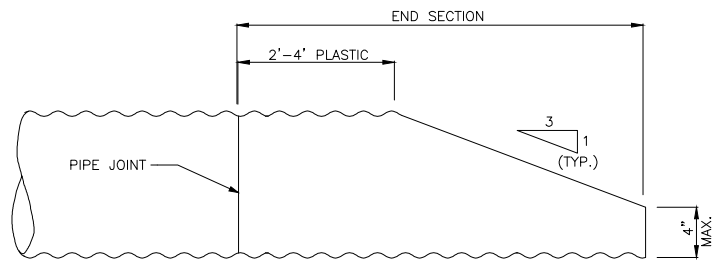


PLAN



ELEVATION

CONCRETE PIPE



THERMO-PLASTIC PIPE

NOTE:

SIDE SLOPE SHALL BE WARPED TO MATCH THE BEVELED PIPE END. WHEN CULVERT IS ON SKEW, BEVELED END SHALL BE ROTATED TO CONFORM TO SLOPE. IF SLOPE DIFFERS FROM 3:1, PIPE SHALL BE BEVELED TO MATCH SLOPE.

**CITY OF HELENA
ENGINEERING STANDARDS**

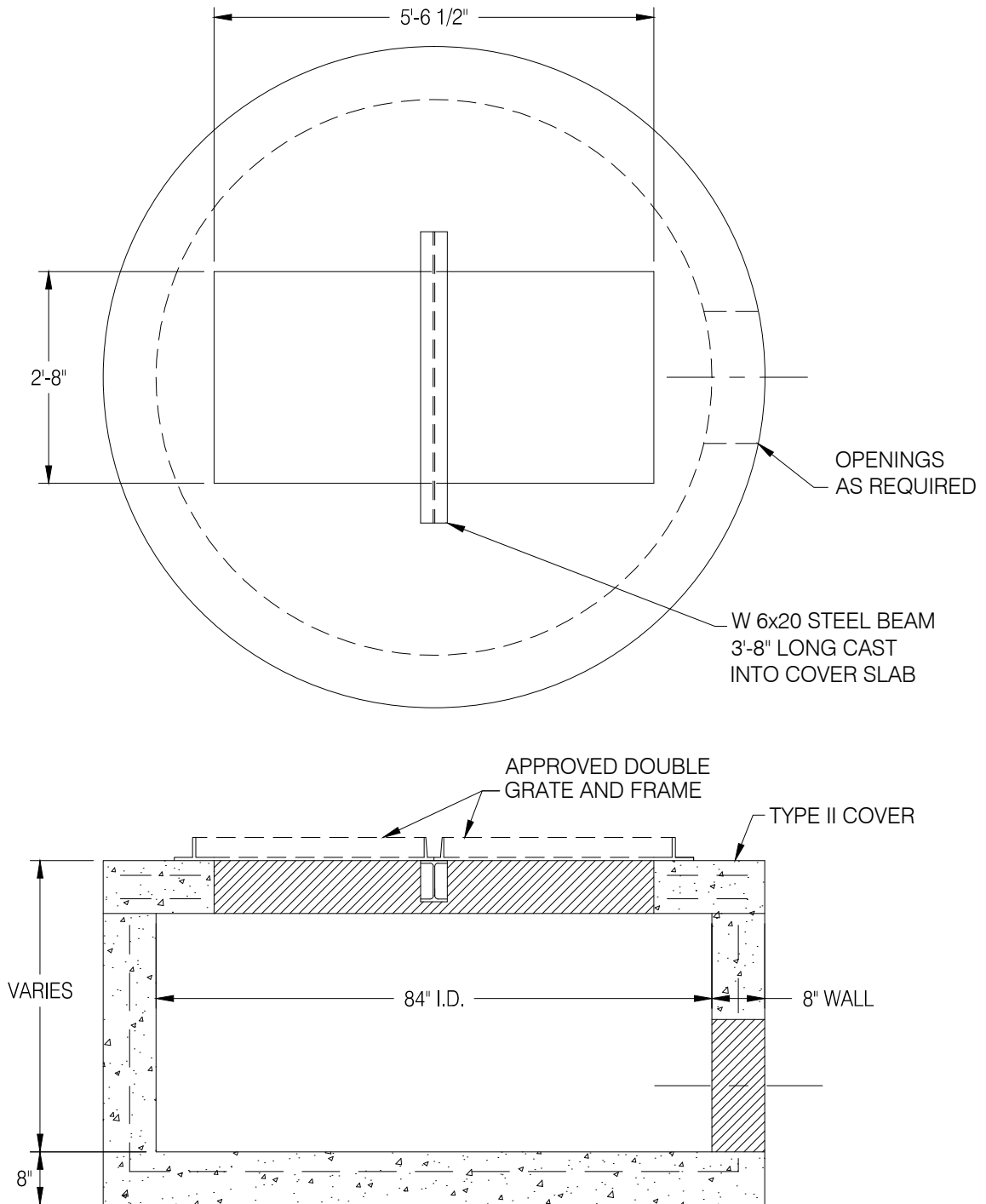
Beveled End Pipe Section

**STANDARD
DRAWING:**

4-3

REVISED:
2/12/13

SCALE:
NONE



ALL COMPONENTS MUST BE MANUFACTURED PER ASTM C 478.

CITY OF HELENA
ENGINEERING STANDARDS

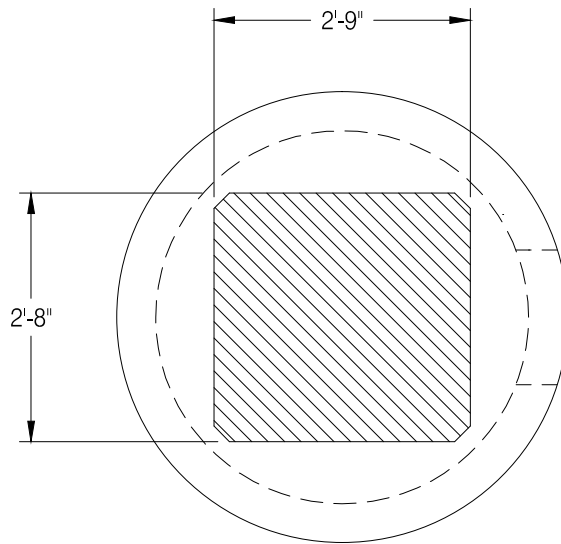
Type 2 Double Drop Inlet

STANDARD
DRAWING:

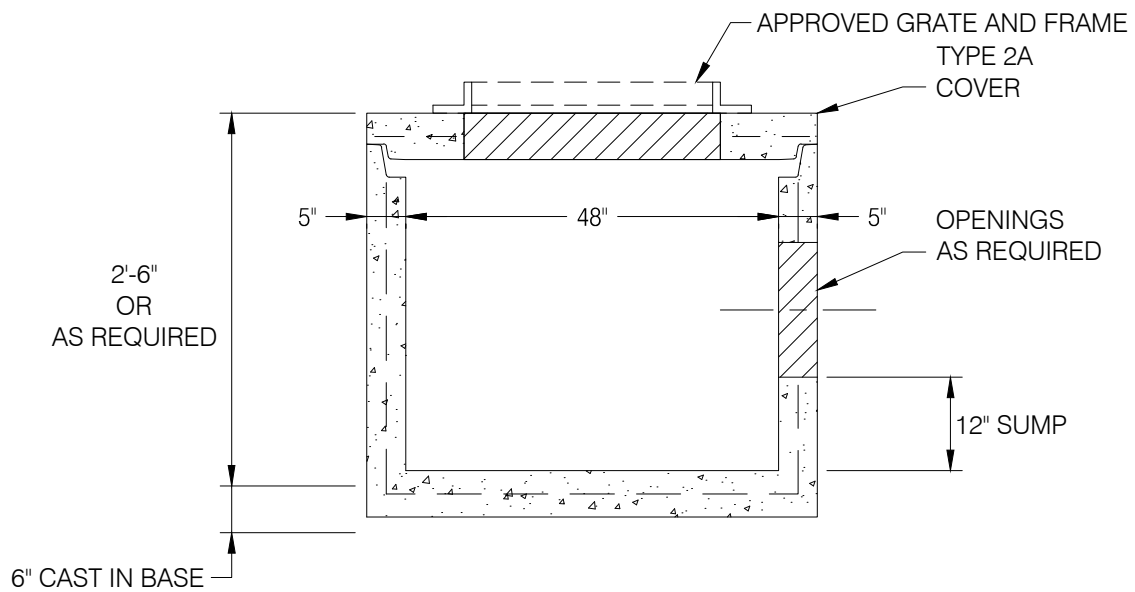
4-4

REVISED:
2/12/13

SCALE:
NONE



48" TYPE 2A INLET COVER



ALL COMPONENTS MUST BE MANUFACTURED PER ASTM C 478.

CITY OF HELENA
ENGINEERING STANDARDS

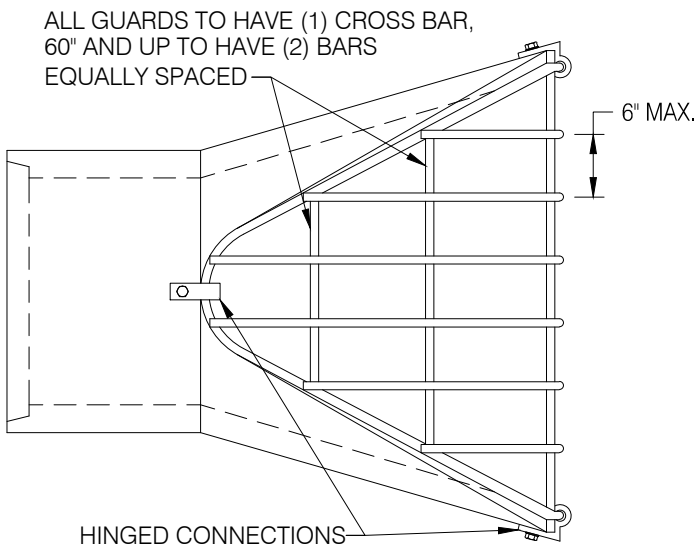
Type 1 Drop Inlet

STANDARD
DRAWING:

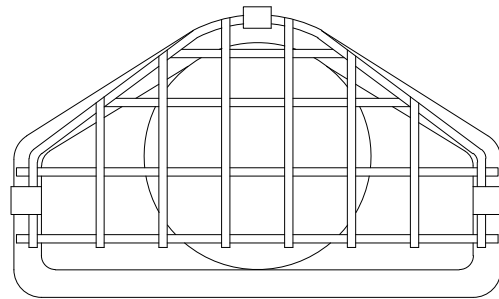
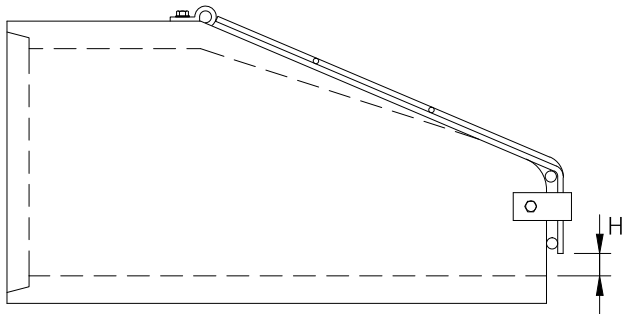
4-5

REVISED:
2/12/13

SCALE:
NONE



ROUND	
PIPE SIZE	H
12"	2 1/2"
15"	3"
18"-24"	4"
27"-36"	5"
42"-54"	6"
60"-72"	7"
78"-90"	8"



BAR SIZES							
STANDARD DESIGN				HEAVY DESIGN			
PIPE SIZE	HOLE DIA. REQ'D	BOLT DIA.	BAR SIZE	PIPE SIZE	HOLE DIA. REQ'D	BOLT DIA.	BAR SIZE
12"-24"	3/4"	5/8"	5/8"	12"-18"	3/4"	5/8"	3/4"
27"-48"	7/8"	3/4"	3/4"	21"-42"	7/8"	3/4"	1"
54"-90"	1 1/8"	1"	1"	48"-90"	1 1/8"	1"	1 1/4"
BOLT LENGTH = PIPE WALL THICKNESS + 2 1/2"							

Note:
Hot dip galvanized per ASTM A153.

CITY OF HELENA
ENGINEERING STANDARDS

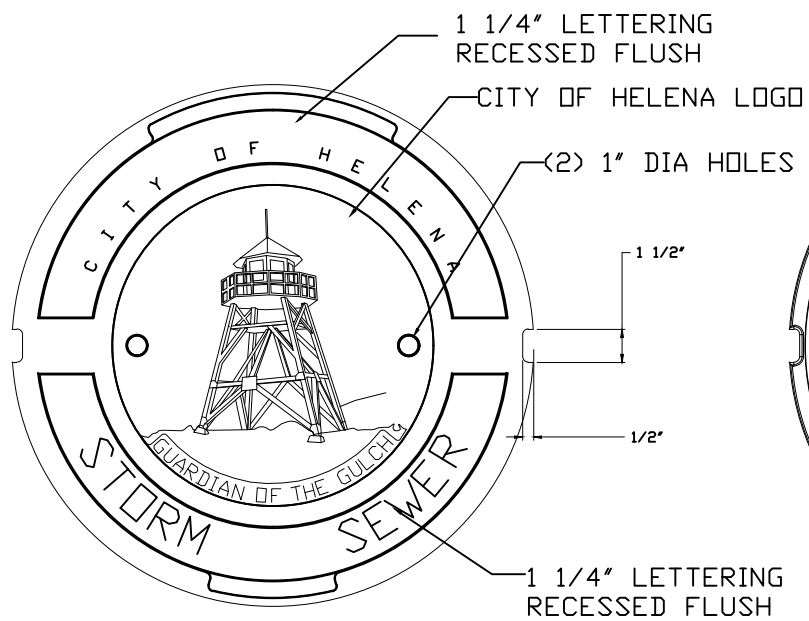
Trash Guard For Flared End Sections

STANDARD
DRAWING:

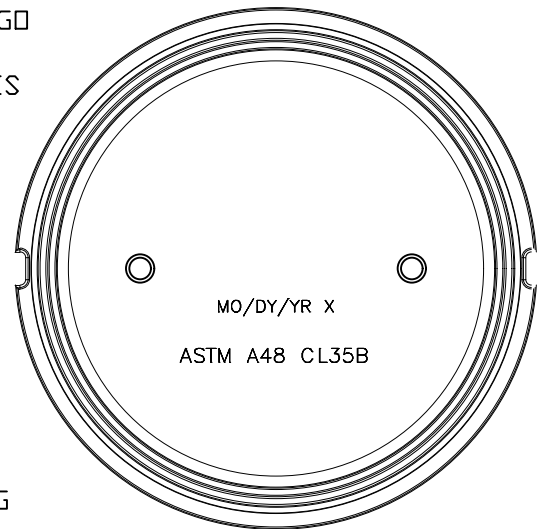
4-6

REVISED:
2/12/13

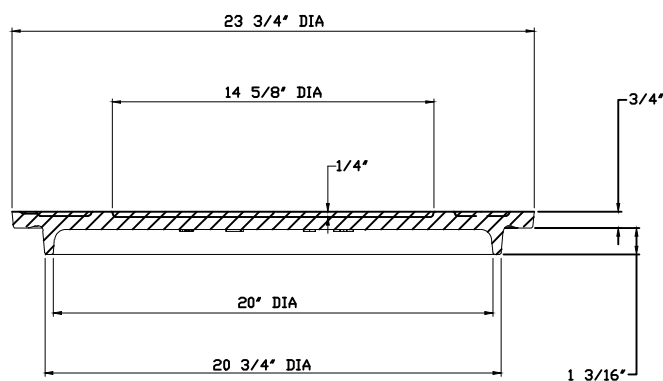
SCALE:
NONE



PLAN VIEW



BOTTOM VIEW



SECTION

CITY OF HELENA
ENGINEERING STANDARDS

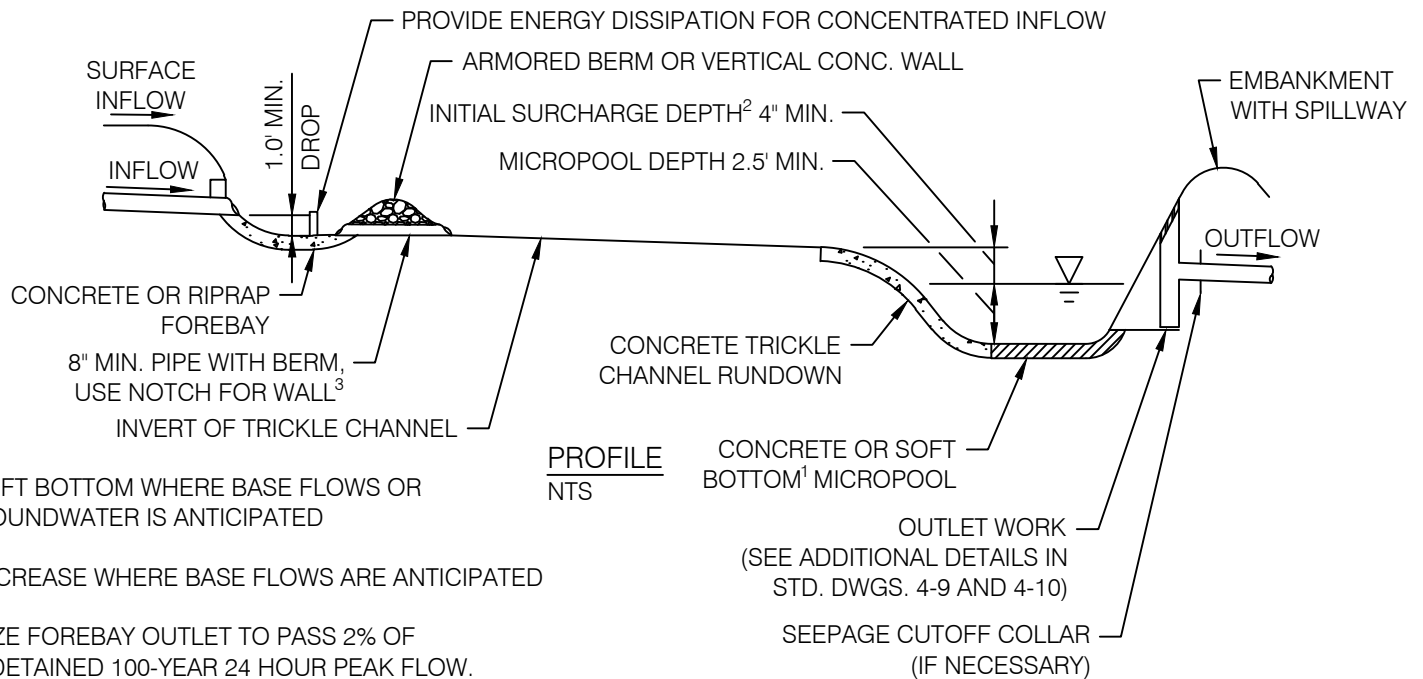
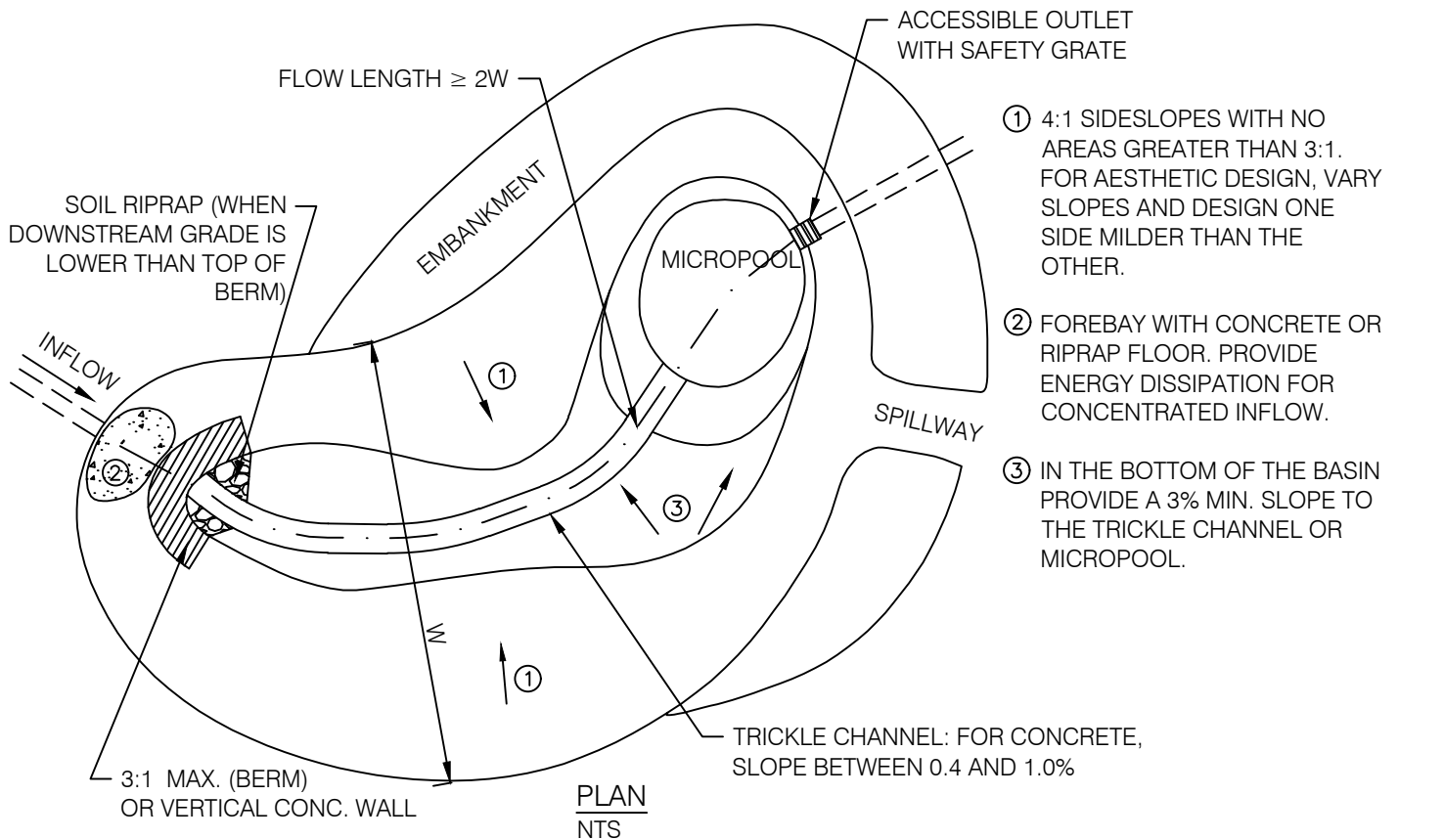
REVISED:
2/12/13

SCALE:
NONE

**Approved City Logo
Manhole Lid
"Storm Sewer" Lettering**

STANDARD
DRAWING:

4-7



¹ SOFT BOTTOM WHERE BASE FLOWS OR GROUNDWATER IS ANTICIPATED

² INCREASE WHERE BASE FLOWS ARE ANTICIPATED

³ SIZE FOREBAY OUTLET TO PASS 2% OF UNDETAINED 100-YEAR 24 HOUR PEAK FLOW. CONCRETE WALL w/ NOTCHED OUTLET RECOMMENDED FOR DRAINAGES TOO SMALL FOR BERM/ PIPE CONFIGURATION.

CITY OF HELENA
ENGINEERING STANDARDS

Extended Detention Basin

STANDARD
DRAWING:

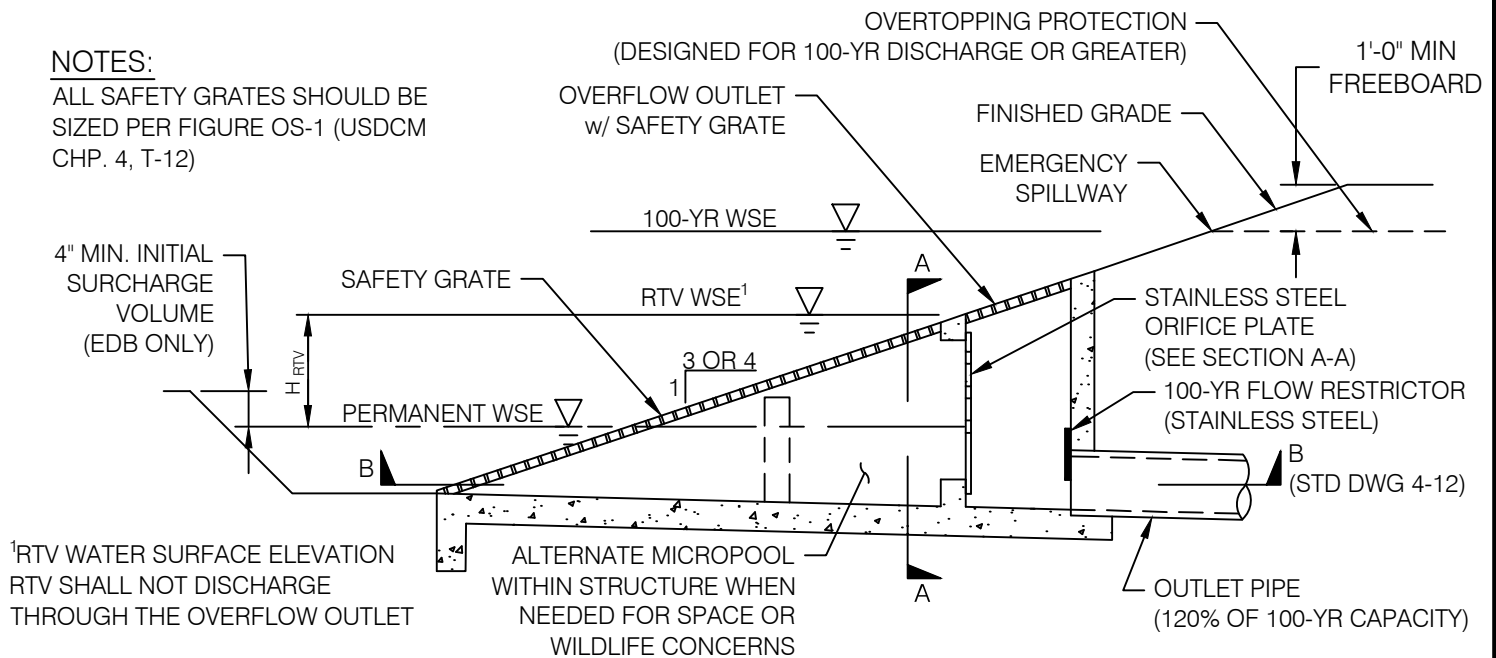
4-8

REVISED:
5/11/2019

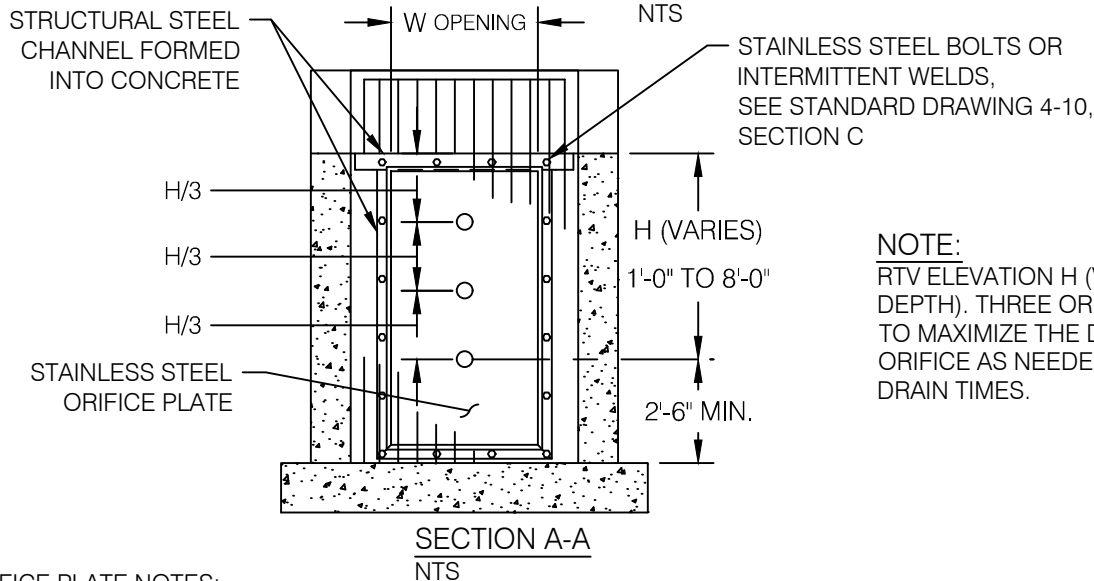
SCALE:
NONE

NOTES:

ALL SAFETY GRATES SHOULD BE SIZED PER FIGURE OS-1 (USDCM CHP. 4, T-12)



PROFILE NTS



NOTE:

RTV ELEVATION H (VARIES, TYPICALLY THE RTV DEPTH). THREE ORIFICES ARE RECOMMENDED TO MAXIMIZE THE DIAMETER. INCREASE THE TOP ORIFICE AS NEEDED TO MATCH THE DESIRED DRAIN TIMES.

ORIFICE PLATE NOTES:

1. PROVIDE CONTINUOUS NEOPRENE GASKET MATERIAL BETWEEN THE ORIFICE PLATE AND CONCRETE.
2. BOLT PLATE TO CONCRETE 12" MAX. ON CENTER. SEE TABLE OS-2 (USDCM CHP.4, T-12) FOR PLATE THICKNESS.

SAFETY GRATES:

1. ALL SAFETY GRATES SHALL BE MOUNTED USING STAINLESS STEEL HARDWARE AND PROVIDED WITH HINGED AND LOCKABLE OR BOLTABLE ACCESS PANELS.
2. SAFETY GRATES SHALL BE STAINLESS STEEL, ALUMINUM, OR STEEL. STEEL GRATES SHALL BE HOT DIP GALVANIZED AND MAY BE HOT POWDER COATED AFTER GALVANIZING.
3. SAFETY GRATES SHALL BE DESIGNED SUCH THAT THE DIAGONAL DIMENSION OF EACH OPENING IS SMALLER THAN THE DIAMETER OF THE OUTLET PIPE.
4. STRUCTURAL DESIGN OF SAFETY GRATES SHALL BE BASED ON FULL HYDROSTATIC HEAD WITH ZERO HEAD DOWNSTREAM OF THE RACK.
5. SAFETY GRATES SHALL BE 6-INCHES WIDER THAN THE OPEN SPAN BETWEEN WING WALLS.

CITY OF HELENA
ENGINEERING STANDARDS

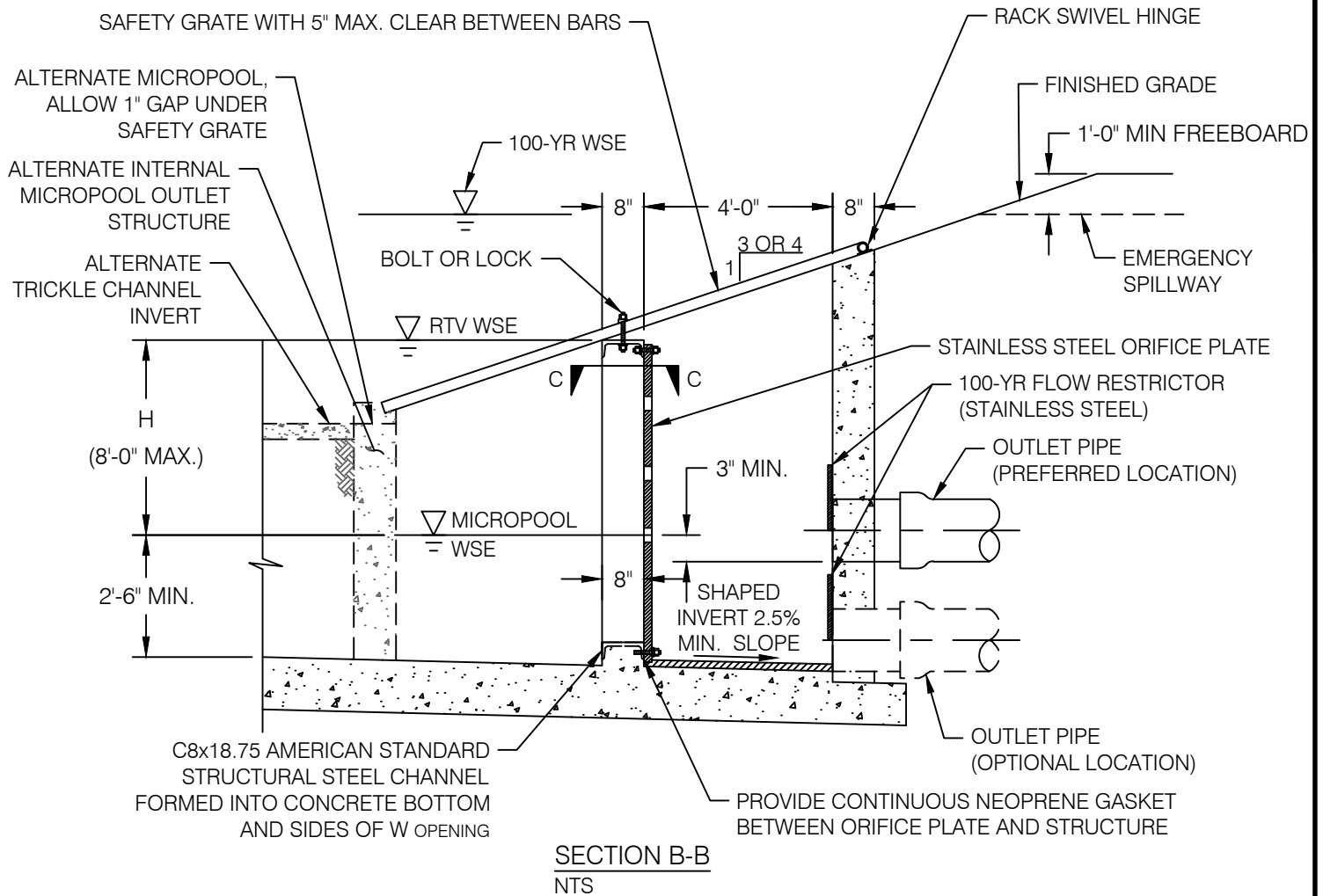
Typical Pond Outlet Structure

STANDARD
DRAWING:

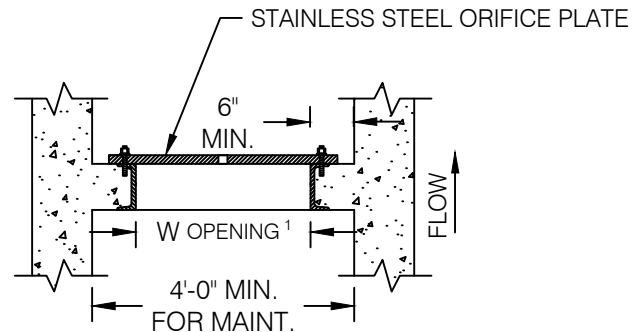
4-9

REVISED:
5/11/2019

SCALE:
NONE



STEEL PLATE THICKNESS (IN INCHES) BASED ON DESIGN HEAD AND SPAN OF PLATE							
SPAN (FEET)	HEAD (FEET)						
	3		5	6	7	8	
1	0.1875	0.1875	0.1875	0.1875	0.1875	0.1875	0.1875
2	0.1875	0.2500	0.2500	0.2500	0.2500	0.2500	0.2500
3	0.2500	0.2500	0.3750	0.3750	0.3750	0.3750	0.3750
4	0.2500	0.3750	0.3750	0.3750	0.3750	0.3750	0.5000



¹ 12" MIN, INCREASE AS NEEDED TO ACCOMMODATE ORIFICE DESIGN DIAMETER

SECTION C-C
NTS

CITY OF HELENA
ENGINEERING STANDARDS

REVISED:
5/11/2019

SCALE:
NONE

Typical Pond Outlet Structure Details

STANDARD
DRAWING:

4-10